Cooper Tools



MATERIAL REMOVAL TOOLS



Ontario's Largest Pneumatic & Hydraulic Tool Distributor

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Quality System Certified

CooperTools Division has attained ISO 9001 Quality System Certification for seven of our facilities. The driving force behind the implementation of the Quality System is the commitment "to provide our customers with the **best value delivered** by offering only products and services that meet or exceed their expectations".





Lexington, South Carolina







Hicksville, Ohio

Dayton, Ohio

Daniel Malerate and Chilmooti Carth

Braunschweig, Germany



Westhausen, Germany



Ozoir-la-Ferrière, France

Model Number System

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[•] Rapid Select. See page 7 for explanation. ° Tool equipped with Oilless Blades

Warranty

Cooper warrants products and parts sold by it, insofar as they are of its own manufacture, against defects of material and workmanship, under normal use and service in accordance with its written instructions, recommendations, and ratings for installation, operation, maintenance, and service of products, for a period of ONE YEAR FROM THE DATE OF INITIAL USE, BUT IN NO EVENT SHALL THE WARRANTY EXCEED 24 MONTHS FROM DATE OF DELIVERY TO DISTRIBUTOR. Proof of Purchase with shipment date must be furnished by the user to validate the warranty. This warranty applies only to products manufactured by Cooper and specifically excludes products manufactured by others. Products not manufactured by Cooper are warranted only to the extent and in the manner warranted to Cooper by the manufacturer and then only to

the extent Cooper is able to enforce such warranty. Cooper's warranty with respect to products manufactured by it is limited to the repair or replacement, as Cooper may elect, of any defective part regarding which the Distributor has given 5 days written notice from the discovery of such defect. Installation and transportation costs are not included. Cooper shall have the option of requiring the return to it of the defective material, transportation prepaid, for inspection. No allowance will be made for repairs without Cooper's approval. COOPER MAKES NO OTHER WARRANTY OF ANY KIND WHATSOEVER, EXPRESSED OR IMPLIED, AND HEREBY DISCLAIMS ALL WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Lubrication Products

CooperTools' products are classified as non-hazardous manufactured items, defined in the OSHA 1910.1200 Hazard Communication Standard as "Articles". These products, under conditions of normal use, do not release or cause exposure to a hazardous chemical.

Under normal conditions of use, lubrication products sold separately for or used within these tools should not cause an exposure hazard. Refer to the Material Safety Data Sheet (M.S.D.S.) for Safety and Disposal Information. M.S.D.S. sheets are available upon request from CooperTools or on our website at <u>www.coopertools.com</u>.

Cooper is also aware of, and complies with, the provisions of section 611 amendments to the Clean Air Act of 1990. No

ozone depleting chemicals have been used in the manufacture of our products.

If you resell or distribute these products, you have the responsibility for ensuring that the Material Safety Data Sheets are provided to the purchaser.

Proper lubrication is essential to the economical operation of pneumatic and electric tools. CooperTools products perform better and their life is extended by using the recommended lubricants. All lubricants that are listed in the accessory section of this catalog have undergone extensive testing and are recommended for use with CooperTools products.



Safe Work Practices Symbols



WARNING

The signal word "WARNING" indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury; and, identifies safe work practices in this operating instruction. Observe these notes and proceed with special care in these cases. Pass all safety instructions on to other users. In addition to these instructions, the general local safety and accident prevention rules must be observed.



CAUTION

The signal word "CAUTION" identifies all situations meriting special attention to ensure that guidelines, rules, hints and the correct work procedures are observed; and, to prevent damage to and destruction of the machine and/or parts.

Operational Instructions

- These CooperTools portable and mountable tools are air powered. ALWAYS USE CAUTION WHEN USING POWER TOOLS FOR PERSONAL SAFETY.
- General Industry Safety & Health Regulations, part 1910, OSHA 2206, available from Superintendent of **Documents: Government Printing Office:** Washington, DC 20402
- Safety Code for Portable Air Tools ANSI B1861 available from American National Standards Institute, Inc.; 1430 Broadway; New York, NY 10018
- State and local regulations.
- Use only genuine CooperTools replacements parts.

It is the user's responsibility to refer and comply with ANSI B7.1

WARNING: Face & eve protection must be worn while operating power tools, per ANSI B186.1. Cutting tool maximum speed rating must be equal or exceed speed of air tool @ 90 psi (620 kPa). Follow cutting tool manufacturer's mounting & operating instructions. Tools must be equipped with lock-off lever to be CE complian

WARNING

Before mounting any abrasive wheel, buffing wheel, wire brush, saw 25000 blade, flap wheel or other product, after all tool repairs and whenever a tool is issued for use, the RPM shall be checked with a tachometer to insure that its actual speed does not exceed rated speed. GOVERNED TOOLS IN USE ON THE JOB SHALL BE CHECKED AT LEAST ONCE EVERY TWENTY HOURS OF USE, OR ONCE WEEKLY, WHICHEVER IS MORE FREQUENT Tachometers must be checked and calibrated on a regular basis according to the manufacturer's recommendations.



WARNING



Tools shall be used for purposes intended in their design. Refer to product catalog.

Modification of the tool, or use of non specified accessories, may result in serious injury.



WARNING

Test and operate tools at 90 PSIG (620 kPa/6.2 bar) is running) unless tool is marked otherwise. Use recommended air line filters – regulaters maximum pressure (measured at the tool while the tool recommended air line filters – regulators – lubricators.

Always remove the air supply hose before working on the tool or changing accessories





Immediately shut off the tool if unusual sound or vibration is detected. Remove and inspect the wheel and check the tool speed (RPM). Use of over-speeding grinder or unbalanced wheels may result in serious injury.



WARNING



Each type of wheel, wire brush, saw blade, flap wheel and other product, has specific mounting procedures and regulations concerning spindles, flanges, blotters, collets, etc., which shall be used. Wheels must mount on tool's spindle freely but not loosely. Spindle nuts must be tightened so as not to crack the wheel with too much force. Nuts must have all thread engagement.





Regularly inspect all wheels, etc., and discard cracked, chipped or otherwise damaged units. Redress out-of-balance wheels. SEE REGULATIONS



securely and properly. Always mount guards so that abrasive debris, sparks, etc., are deflected away from the operator

quard which has been subjected to a wheel failure shall be discarded and replaced.





WARNING

Speed rating of abrasive wheel, buffing wheel, wire brush, saw blade, 12,000 flap wheel, or other products used, must equal or exceed speed rating RPM

Exceeding the speed of accessories may cause failure of these products and serious operator injury. 12,000 RPM

Wheels must clearly show the rated speed for its use, or must be discarded and not used.





WARNING



Wear impact resistant goggles or face shield at all times the tool is in operation. Other protective clothing shall be worn, if necessary, for spark protection deflection SEE REGULATIONS.



WARNING



High sound levels can cause permanent hearing loss. use hearing protection as recommended by your employer or OSHA. See 29CFR Part 1910.



WARNING



Employ a safety program to provide inspection and maintenance of all phases of tool operation and air supply equipment in accordance with "Safety Code for Portable Air Tools," ANSI B186.1.

Make sure that all repairs are by trained personnel only and that these safety instructions are understood by the user.

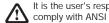


WARNING



When mounting any grinding wheel, the tool shall be run at operating speed with the safety guard in place, in a protected area such as under a work bench, for at least one minute. A damaged wheel should fail within that time.

Any suspect wheel of unknown origin shall not be used and must be properly disposed.



It is the user's responsibility to refer and comply with ANSI B7.1

WARNING: Face & eve protection must be worn while operating power tools, per ANS



Performance

Known for their durability, dependability and versatility, the Dotco & Cleco brands are viewed as the premier lines of material removal tools in the industrial marketplace. This is made possible by sound design and manufacturing techniques, producing tools that are small, comfortable and lightweight, yet can withstand tough treatment.

Ergonomics

With any repetitive task, workers can be subjected to discomfort and strain. Dotco & Cleco tools are designed so their form follows their function. Simply, tools that are more comfortable for the operator to use...tools that work with operators and not against them...including elastomer housings, low vibration, and low noise.

Versatility

By using only a few motor types, a diverse line of Dotco products have been developed to handle a wide range of applications. Dotco tools also have a high interchangeability of parts making maintenance easier and more affordable.





Dotco & Cleco Quality

Quality Dotco & Cleco power tools have been manufactured for 50 years. Understandably, we are proud of our tools. Proud that they have become the industry standard.

ISO 9001 Certified

When we say our tools are built well, we really mean it. CooperTools manufacturing processes are ISO 9001 certified...that means the Dotco brand is manufactured to the highest standards.

Rapid Select means fast delivery

Models indicated with the **Rapid Select** icon represent our most popular tools, and are available for fast delivery on limited quantities.

Oilless Blades

Some operations require clean operating tools. That is why many Dotco tools can be run with oilless blades. Just another way we help you to make the best products possible.

Low noise, low vibration

Noise and vibration of power tools in manufacturing is an important issue. Dotco & Cleco tools have been designed to operate as quietly as possible, while providing substantial power. Vibration has been kept to a minimum by using precision parts and high quality bearings.

Precision parts

It's simple, precision parts let operators manufacture precision products. Whether it is a spindle, a chuck, a motor or an angle head, our parts are manufactured from the finest materials available and are machined to the highest tolerances. It is understandable why we are proud of the .0005" runout on our collet model tools.

Parts interchangeability

Maintenance of tools can be time consuming...and expensive. That is why Dotco products have been designed with high parts interchangeability. With fewer parts required to repair our tools, less inventory of parts is required and tools are easier to repair.

New Ergonomic Safety Lever

Beginning July 2004, all Dotco "S" model tools will be shipped with our new comfort grip safety lever.







Performance, Versatility & Quality

When it comes to fine finishing applications such as die grinding or de-burring, no tools are better suited for the job than Dotco® grinders. Dotco's reputation for durability, dependability and versatility is among the highest for fine finishing applications. This is the result of years of continuous improvements in engineering design and manufacturing processes.

Dotco grinders are designed with the operator in mind. They are small, lightweight and comfortable to use, without sacrificing durability. Plus, they incorporate elastomer coatings, and perfectly balanced moving parts to keep vibration to a minimum. This optimal combination of tool characteristics allows the operator to focus doing the best job possible, in the least amount of time.

Tough tools for tough jobs

Cleco® and Buckeye® grinders meet the demanding requirements of industries including shipbuilding, pipe fabricating, transportation equipment manufacturing, and welding applications. Since these types of applications typically require a high material removal rate, Cleco and Buckeye grinders incorporate high horsepower/high RPM motors.

To achieve maximum durability, Cleco and Buckeye grinders use top quality precision components, and motor assemblies are protected by either aluminum or steel housings.

MARNING: Face & eye protection must be worn while operating power tools, per ANSI B186.1. Cutting tool maximum speed rating must equal or exceed speed of air tool @ 90psi (620 kPa). Follow cutting tool manufacturer's mounting & operating instructions. Tools must be equipped with lock-off lever to be CE compliant.



Grinder Abrasives Guide

Precision Grinders, Carbide Bur and Mounted Wheel Grinders

Used in finishing applications that require a high degree of durability.



Cone and Plug Wheels

Used for general purpose grinding work on mild steel, stainless steel, metal alloys, and cast steel. Applications include:

- Grinding and smoothing fillets, corners
- Mild bending contours
- Beveling workpiece edges prior to welding
- General grinding in confined areas



Type 1 Wheels

Used on portable horizontal shaft tools Applications Include:

- Notch free grinding
- Smoothing out weld seams ■ Pre-weld cleaning
- Removing seam lines Grinding concrete or from castings masonry products

■ Internal grinding



Type 1 Cut-Off Wheels

Applications include cutting carbon and stainless steel, ferrous metals, and cast iron



Used on right angle or vertical shaft tools.

■ Type 6 - Straight Cup Wheels ■ Type 11 – Flared Cup Wheels



Type 27/28 Depressed Center Wheels

Type 27 wheels are used at an angle to the workpiece between 30° and 45°. These wheels do not "flat grind."

MARNING: Face & eye protection must be worn while operating power tools, per ANSI B186.1. Cutting tool maximum speed rating must equal or exceed speed of air tool @ 90psi (620 kPa). Follow cutting tool manufacturer's mounting & operating instructions. Tools must be equipped with lock-off lever to be CE compliant.

Type 28 wheels are saucer shaped wheels, which are contoured to provide a correct "built-in" grinding angle. Consequently, Type 28 wheels may be used for flat contact on the workpiece.





Precision Grinders Precision Grinders

DOTCO Cleco

50,000 - 100,000 RPM

0.06 - 0.2 hp (0.044 - 0.015 kW)

- Variety of configurations to meet all your application needs
- Ideal for precision deburring and metal removal
- Turbine, governed and nongoverned models available
- 12-03 right angle gearless model to reduce maintenance and downtime





WARNING: Maximum extension on 10-95 Series: 1/4" bur is 1-1/2" and 1/8" bur is 3/4" WARNING: Do not use grinding wheels or non-standard burs: failure to comply may shatter abrasive and cause serious injury.

Grinder Kits

220G-600-C2-K

Kit includes grinder, hose, collet, collet wrench, cylindrical plain burr (413680), cylindrical radius end burr (413681), cone & taper burr (413682), and tree point burr (413683), carrying case.

14G-830

Kit includes grinder, hose, collet, collet wrench, two collet wrenches -1006626, three grinding wheels -1005327, 1005338, 1005344, dressing stone – 1004908, hose assembly - 1021393, carrying case - 1021743, filter-lubricator -1020888



15Z Series Air Marking Pen

■ 0.06 hp (0.044 kW) In-line Piston Motor ■ Sliding sleeve throttle

15Z-710 ■ Carbide tipped stylus

■ Great for marking materials ranging from aluminum to titanium Weighs only 4 oz.

15Z-710 20,000 .25 0.1 5.5 140 0.6 15

General Air Inlet: 1/8" NPT – Use 3/16" (4.7mm) I.D. hose All tools performance rated @ 90psi (620 kPa) air pressure.

Standard Equipment Carbide tipped stylus Extra Equipment Replacement carbide tipped stylus -

Air Marking Pen Kit 15Z-720 15Z-710 Air Marking Pen, five (5) foot air hose assembly, 3/16" I.D. with 1/8" NPT fittings, two (2) 1/2" wrenches, carrying case



| With Without Wrenchless | Speed | | Туре | We | eight | Lei | ngth | Collet | Inlet |
|---|------------|-------------------------------------|--------------------------|------|-------|------|------|--------|-------|
| Collet Guard Chuck & | rpm | Abrasives Capacity | Housing | lbs. | kgs | in. | mm | Size | Size |
| 10-90 Series - 0.06 hp (0.044 kW) - Front Exh | aust – Tu | ırbine∳ | | | | | | | |
| 10R9000-03 | 100,000 | 3/16" Carbide Bur, 3/16" Diamond Pi | n A | 0.5 | 0.2 | 5.4 | 137 | 3mm | 1/8" |
| 10R9000-08 | 100,000 | 3/16" Diamond Pin | Α | 0.5 | 0.2 | 5.4 | 137 | 1/8" | 1/8" |
| 10-95 Series - 0.1 hp (0.074 kW) - Front Exha | ıust – Tur | bine∳ | | | | | | | |
| 10L9500-36 | 80,000 | 1/4" Carbide Bur, 3/16" Diamond Pin | Α | 1.9 | 0.9 | 5.8 | 147 | 1/8" | 1/4" |
| 12R91 Series W/O Overhose - 0.1 hp (0.074k | w) – Gov | erned - Front Exhaust - Turbine |) | | | | | | |
| 12R9180-03* | 65,000** | 1/8" Carbide Bur, 1/8" Diamond Pin | С | 0.4 | 0.2 | 5.8 | 147 | 3mm | 1/8" |
| 12R9180-08* | 65,000** | 1/8" Carbide Bur, 1/8" Diamond Pin | С | 0.4 | 0.2 | 5.8 | 147 | 1/8" | 1/8" |
| 12R91 Series with 4ft (1.2m) Overhose - 0.1 h | np (0.074 | kw) - Governed - Front Exhaust | Turbin | ıe∳ | | | | | |
| 12R9180-43* | 65,000** | 1/8" Carbide Bur, 1/8" Diamond Pin | С | 0.4 | 0.2 | 5.8 | 147 | 3mm | 1/8" |
| 12R9180-48* | 65,000** | 1/8" Carbide Bur, 1/8" Diamond Pin | С | 0.4 | 0.2 | 5.8 | 147 | 1/8" | 1/8" |
| 12-03 Series - 0.1 hp (0.074 kW) Gearless Rig | ght Angle | e – Rear Exhaust | | | | | | | |
| 12R0380-13* | 80,000 | 1/4" Carbide Bur, 1/4" Diamond Pin | С | 0.3 | 0.1 | 5.5 | 140 | 3mm | 1/8" |
| 12R0380-18 | 80,000 | 1/4" Carbide Bur, 1/4" Diamond Pin | С | 0.3 | 0.1 | 5.5 | 140 | 1/8" | 1/8" |
| 10-04 Series - 0.1 hp (0.074 kW) - Rear Exha | ust | | | | | | | | |
| 10R0401-13* 10R0400-13* | 60,000 | 1/4" Carbide Bur, 1/4" Diamond Pin | Α | 0.2 | 0.1 | 5.8* | 147* | 3mm | 1/8" |
| 10R0401-18* 10R0400-18 10R0412-18 | 60,000 | 1/4" Carbide Bur, 1/4" Diamond Pin | Α | 0.2 | 0.1 | 5.8* | 147* | 1/8" | 1/8" |
| 12-04 Series – 0.1 hp (0.074 kW) – Rear Exha | ust | | | | | | | | |
| 12R0410-13* 12R0400-13* | 60,000 | 1/4" Carbide Bur, 1/4" Diamond Pin | С | 0.3 | 0.1 | 5.8 | 147 | 3mm | 1/8" |
| 12R0410-18* 12R0400-18* | 60,000 | 1/4" Carbide Bur, 1/4" Diamond Pin | С | 0.3 | 0.1 | 5.8 | 147 | 1/8" | 1/8" |
| 220G Series - 0.1 hp (.74 kW) - Push-Pull Sta | rt – Fron | t Exhaust | | | | | | | |
| 220G-600-C2 | 60,000 | 1/4" Carbide Burr | Α | 4 | 0.11 | 4.6 | 118 | 1/8" | 1/8" |
| 220GL Series - 0.1 hp (.74 kW) - Lever Start | - Front E | xhaust | | | | | | | |
| 220GL-600-C2 | 60,000 | 1/4" Carbide Burr | Α | 6 | 0.11 | 4.6 | 118 | 1/8" | 1/8" |
| 14G Series – 0.1 hp (0.074 kW) – Front Exhau | st | | | | | | | | |
| 14G-810 | 50,000 | 1/4" Carbide Bur, 1/2" Mounted When | el S | 0.3 | 0.1 | 3.9 | 99 | 1/8" | 1/8" |
| 18G Series – 0.2 hp (0.015 kW) – Front Exhau | st | | | | | | | | |
| ⊯ 18G-810D | 40,000 | 1/4" Carbide Bur, 1/2" Mounted Whe | el S | 0.9 | 0.7 | 5.9 | 150 | 1/4" | 1/8" |

For length of 10R0412 wrenchless chuck models, add 0.4" (10mm) *Optional overhose lengths available, but not as Rapid Select

**Governor-controlled speed

Housing Guide: A=Aluminum, C=Composite, S=Steel

+ CAUTION:

Use dry air at 90psi (maximum): Do not lubricate turbine grinders. Lubrication will be detrimental to the operation and life of turbine tools. Do not attach a quick-disconnect fitting directly to the tool.

GENERAL:

Minimum Hose Size: 3/16" (4.8mm)

All tools performance rated @ 90psi (620 kPa) air pressure.

STANDARD EQUIPMENT:

10-90 Series: Applicable collet, collet wrenches, 7 ft. (2.1m) air supply hose, replaceable cartridge hose filter.

10-95 Series: Applicable collet, collet wrenches, 8 ft. (2.4m) air supply hose, built-in air filter, speed regulator

12R91 Series: Applicable collet, collet wrenches, collet guard, 5 ft. (1.5m) air supply hose

12-03, 10-04 & 12-04 Series:

Applicable collet, collet wrenches, collet guard, 5 ft (1.5m) air supply hose, 1 ft. (0.3m) overhose

220G Series: Collet, Collet Nut Wrench, Collet Locking Pin

14G Series: Two collet wrenches, Nosepiece

18G Series: 1/4" collet - 7808, Nosepiece -1011790, 7/16" Spindle Wrench - 1011691, 11/16" Collet Nut Wrench - 1014472

EXTRA EQUIPMENT:

Collets: See page 26

Collet Guard (10-90 series): See page 27

Cartridge hose filter: 45-0211

Overhose: See page 63









Inline Grinders

For Carbide Burrs, Mounted Points, Mounted Wheels

DOTCO Cleco

12,000 - 40,000 RPM

0.2 - 0.9 hp (0.15 - 0.67 kW)

- Great for die and mold work, deburring
- Aluminum, composite or rugged steel housings
- Complete selection of rpm speeds available
- Front, side, and rear exhaust models available



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.





For Carbide Burrs, Mounted Points, Mounted Wheels

| | Model Number | | Free Speed | | Туре | We | eight | Lei | ngth | Collet | Air Inle |
|---------------------------------------|------------------|-------------------|---------------|----------------------------------|---------|------|-------|------|--------|--------|-------------|
| Front Exhaust | Side Exhaust | Rear Exhaust | rpm | Abrasives Capacity | Housing | lbs. | kgs | in. | mm | Size | Size |
| 12-05 Series - 0.2 | hp (0.15 kW) - | with Collet Guard | | | | | | | | | |
| 12R0500-36 | | | 40,000 | 1/4" Carbide Burr, 7/8" Mtd. Who | eel C | 0.7 | 0.3 | 5.9 | 150 | 1/4" | 1/8 |
| 12-10 Series - 0.3 | hp (0.22 kW) - | 300 Series Collet | | , | | | | | | | |
| 12L1001-36 | | 12L1081-36+ | 34,000 | 1/2" Carbide Burr, 1" Mtd. Whe | el C | 0.8 | 0.4 | 6.0 | 152 | 1/4" | 1/4 |
| 12L1000-36 | | 12L1080-36▲+ | 30,000 | 1/2" Carbide Burr, 1" Mtd. Whe | el C | 0.8 | 0.4 | 6.0 | 152 | 1/4" | 1/4 |
| 12L1003-36• | | 12L1082-36•+ | 25,000 | 1/2" Carbide Burr, 1" Mtd. Whe | el C | 8.0 | 0.4 | 6.0 | 152 | 1/4" | 1/4 |
| 12S1008-36• | | | 20,000 | 1/2" Carbide Burr, 1" Mtd. Whe | el C | 8.0 | 0.4 | 6.0 | 152 | 1/4" | 1/4 |
| 10-10 Series – 0.3 | hp (0.22 kW) – | 300 Series Collet | | | | | | | | | |
| 10L1001-36▲ | | 10L1081-36 | 34,000 | 1/2" Carbide Burr, 1" Mtd. Whe | el A | 0.7 | 0.3 | 4.6 | 117 | 1/4" | 1/4 |
| ///////////////////////////////////// | | 10L1080-36▲ | 30,000 | 1/2" Carbide Burr, 1" Mtd. Whe | el A | 0.7 | 0.3 | 4.6 | 117 | 1/4" | 1/4 |
| 10L1003-36• | | 10L1082-36▲• | 25,000 | 1/2" Carbide Burr, 1" Mtd. Whe | el A | 0.7 | 0.3 | 4.6 | 117 | 1/4" | 1/4 |
| 12-20 Series – 0.6 | hp (0.45 kW) - | 200 Series Collet | | | | | | | | | |
| 12L2000-01 | | 12L2080-01▲+ | 25,000 | 3/4" Carbide Burr, 11/2" Mtd. Wh | neel C | 1.4 | 0.6 | 6.9 | 175 | 1/4" | 1/4 |
| 12L2001-01• | | 12L2081-01• | 20,000 | 3/4" Carbide Burr, 11/2" Mtd. Wh | neel C | 1.4 | 0.6 | 6.9 | 175 | 1/4" | 1/4 |
| 12L2002-01• | | 12L2082-01• | 18,000 | 3/4" Carbide Burr, 11/2" Mtd. Wh | neel C | 1.4 | 0.6 | 6.9 | 175 | 1/4" | 1/4 |
| 10-20 Series – 0.6 | hp (0.45 kW) - | 200 Series Collet | | | | | | | | | |
| 10L2000-01▲ | | 10L2080-01 | 25,000 | 3/4" Carbide Burr, 11/2" Mtd. Wh | neel A | 1.3 | 0.6 | 5.8 | 147 | 1/4" | 1/4 |
| 116 Series - 0.6 h | p (0.45 kW) - 2 | 00 Series Collet | | | | | | | | | |
| 116GLFB-250-C | 24 | | 25,000 | 3/4" Carbide Burr | S | 1.8 | 8.0 | 6.3 | 160 | 1/4" | 1/4 |
| | 116GLSB-2 | 50-C4 | 25,000 | 3/4" Carbide Burr | S | 1.8 | 8.0 | 6.3 | 160 | 1/4" | 1/4 |
| 136 Series – 0.6 h | p (0.45 kW) – 2 | 00 Series Collet | | | | | | | | | |
| | | 136GLR-250-C4 | 25,000 | 1" Carbide Burr | S | 1.9 | 0.9 | 7.4 | 188 | 1/4" | 1/4 |
| 136GLF-250-C4 | | | 25,000 | 1" Carbide Burr | S | 2.0 | 0.9 | 6.8 | 173 | 1/4" | 1/4 |
| | 136GLS-240 | 0-C4 | 24,000 | 1" Carbide Burr | S | 2.0 | 0.9 | 6.8 | 173 | 1/4" | 1/4 |
| | | 136GLR-180-C4 | 18,000 | 1" Carbide Burr | Α | 1.9 | 0.9 | 7.4 | 188 | 1/4" | 1/4 |
| 31G Series – 0.6 l | np (0.45 kW) – L | Jniversal Collet | | | | | | | | | |
| 31G-510 | | 31GR-510 | 20,000* | 3/4" Carbide Burr, 11/2" Mtd. V | /heel S | 1.6 | 0.7 | 6.8* | *173** | 1/4" | 1/4 |
| 12-25 Series – 0.9 | hp (0.67 kW) – | 200 Series Collet | | | | | | | | | |
| 12L2500-01 | | 12L2580-01+ | 23,000 | 1" Carbide Burr, 11/2" Mtd. Whe | el C | 1.8 | 8.0 | 7.3 | 185 | 1/4" | 1/4 |
| 12L2502-01• | | 12L2582-01•+ | 18,000 | 1" Carbide Burr, 11/2" Mtd. Whe | el C | 1.8 | 8.0 | 7.3 | 185 | 1/4" | 1/4 |
| 12L2562-01• | | 12L2542-01• | 12,000* | 1" Carbide Burr, 11/2" Mtd. Whe | el C | 1.8 | 8.0 | 7.4 | 188 | 1/4" | 1/4 |
| 10-25 Series – 0.9 | hp (0.67 kW) - | 200 Series Collet | | | | | | | | | |
| 10L2500-01 | | 10L2580-01 | 23,000 | 1" Carbide Burr, 11/2" Mtd. Whe | el A | 1.4 | 0.6 | 6.3 | 159 | 1/4" | 1/4 |
| 10B2500-01 | | | 23,000 | 1" Carbide Burr, 11/2" Mtd. Whe | el A | 1.4 | 0.6 | 6.3 | 159 | 1/4" | 1/4 |
| 10L2502-01• | | | 18,000 | 1" Carbide Burr, 11/2" Mtd. Whe | el A | 1.4 | 0.6 | 6.3 | 159 | 1/4" | 1/4 |

Housing Guide: A=Aluminum, C=Composite, S=Steel

▲ Button throttle available but not Rapid Select

• Oilless blades

+ Overhose model available but not necessarily as Rapid Select *Governor controlled speed. If front exhaust, add 0.7" (18mm) to length

**For 31G series rear exhaust model, add 0.6" (18mm)

\$\text{Mounted wheel capacity depends on wheel diameter, thickness and overhang. Consult wheel manufacturer for speed recommendations.}

GENERAL:

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.–

12-05 Series: 3/16" (4.8mm) 10-10, 12-10, 116 Series: 1/4" (6.4mm) 10-20, 10-25, 12-20, 12-25, 136, 31G Series: 5/16" (7.9mm)

STANDARD EQUIPMENT:

12-05 Series:

Applicable collet, collet wrenches, collet guard, 7 ft (2.1m) air supply hose

12-10, 12-20, 12-25, 10-10, 10-20, 10-25, 116, 136, 31G Series: Applicable collet, collet wrenches

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number. See pages 24–27

Overhose (rear exhaust): See page 63







Inline Extended Grinders

For Carbide Burrs, Mounted Points, Mounted Wheels

For Carbide Burrs, Mounted Points, Mounted Wheels

DOTCO® Cleco®

18,000 - 28,000 RPM 0.3 - 1.2 hp (0.22 - 0.9 kW)

- Extended housings
- Aluminum, composite or rugged steel housings



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.





| | Model Number | | Free Speed | Speed | | | Weight | | ngth | Collet | Air Inlet |
|--------------------|-----------------|-------------------|---------------|----------------------------------|---------|------|--------|------|------|--------|--------------|
| Front Exhaust | Side Exhaust | Rear Exhaust | rpm | Abrasives Capacity | Housing | lbs. | kgs | in. | mm | Size | Size |
| 12-11 Series - 0.3 | hp (0.22 kW) - | 5" (127mm) Exte | ension - | 300 Series Collet | | | | | | | |
| 12L1101-36 | | 12L1181-36 | 28,000 | 1/2" Carbide Burr, 1" Mtd. Whee | I C | 1.3 | 0.6 | 10.9 | 277 | 1/4" | 1/4" |
| 12L1112-36• | | | 25,000 | 1/2" Carbide Burr, 1" Mtd. Whee | I C | 1.3 | 0.6 | 10.9 | 277 | 1/4" | 1/4" |
| 10-11 Series - 0.3 | hp (0.22 kW) - | 5" (127mm) Exte | ension - | 300 Series Collet | | | | | | | |
| 10L1101-36 | , | 10L1181-36 | 28,000 | 1/2" Carbide Burr, 1" Mtd. Whee | I A | 1.2 | 0.5 | 9.8 | 248 | 1/4" | 1/4" |
| 10L1112-36▲ | | | 25,000 | 1/2" Carbide Burr, 1" Mtd. Whee | I A | 1.2 | 0.5 | 9.8 | 248 | 1/4" | 1/4" |
| 136 Series - 0.8 h | p (0.6 kW) – 20 | 00 Series Collet | | | | | | | | | |
| <i>III</i> | 36GEL-240-0 | C4 | 24,000 | 1" Carbide Burr, 2" Mtd. Wheel | S | 3.5 | 1.6 | 12.4 | 315 | 1/4" | 1/4" |
| 12-26 Series - 0.9 | hp (0.67 kW) - | 5" (127mm) Exte | ension - | 200 Series Collet | | | | | | | |
| | 12L2600-01 | | 22,000 | 1" Carbide Burr, 11/2" Mtd. Whee | l C | 2.9 | 1.3 | 12.9 | 328 | 1/4" | 1/4" |
| | | 12L2682-01• | 18,000 | 1" Carbide Burr, 11/2" Mtd. Whee | l C | 2.9 | 1.3 | 12.9 | 328 | 1/4" | 1/4" |
| 12-26 Series - 0.9 | hp (0.67 kW) - | - Multiple Extens | ion - 300 | Series Collet | | | | | | | |
| | • | 12S2674-2A• | 18,000 | 3/4" Carbide Burr, 11/2" Mtd. Wh | eel C | 4.2 | 1.9 | 23.5 | 597 | 1/4" | 1/4" |
| 15 Series - 1.2 hp | (0.9 kW) - 200 | Series Collet - 0 | Governe | d | | | | | | | |
| | 3 15GELC-180-0 | | 18,000* | 11/4" Carbide Burr, 2" Mtd. Whee | l S | 4.3 | 2.0 | 14.5 | 368 | 1/4" | 3/8" |
| | | | | | | | | | | | |

Housing Guide: A=Aluminum, C=Composite, S=Steel

▲ Button throttle available but not Rapid Select

*Governor controlled speeds

Oilless blades

‡Mounted wheel capacity depends on wheel diameter, thickness and overhang. Consult wheel manufacturer for speed recommendations.

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.-

10-11, 12-11 Series: 1/4" (4.8mm) 12-26, 136 Series: 5/16" (7.9mm) 15 (governed) Series: 3/8" (9.5mm)

STANDARD EQUIPMENT:

Applicable collet, collet wrenches

EXTRA EQUIPMENT:

See pages 24-27

Overhose (rear exhaust): See page 63

MULTIPLE EXTENSIONS FOR 12-26 SERIES: Each extension changes the tool length and weight by: 12-26 series = 7.25" (184mm) and 1.2 lbs. (0.54 kg); The length and weight in the table are for 2A models

1A = One extension 2A = Two extension

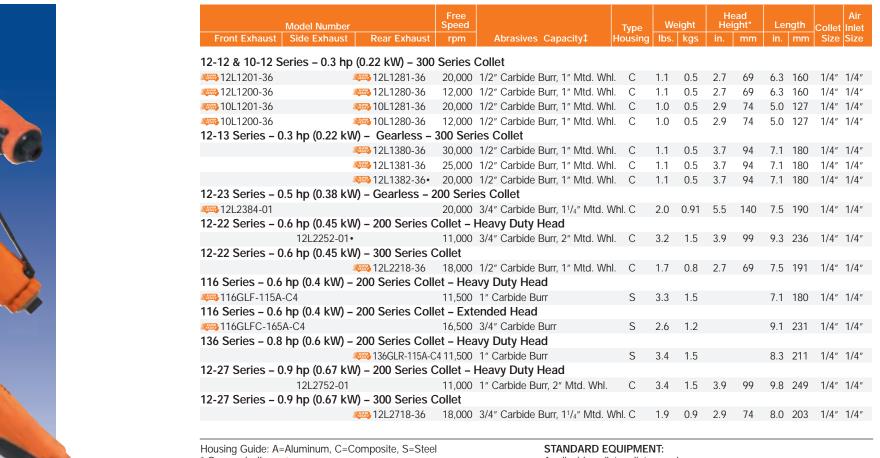
3A = Three extensions, etc.

All multiple extensions are not available in all speeds





For Carbide Burrs, Mounted Points, Mounted Wheels



* Over spindle

• Oilless blades

‡Mounted wheel capacity depends on wheel diameter, thickness and overhang. Consult wheel manufacturer for speed recommendations.

All tools performance rated @ 90psi (620 kPa) air pressure

Minimum Hose I.D.- 12-12, 10-12, 12-13, 12-23, 116 Series: 1/4" (4.8mm) 12-22, 12-27, 136 Series: 5/16" (7.9mm)

Applicable collet, collet wrenches

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number. See pages 24–27

Overhose (rear exhaust): See page 63









For Type 1 Wheels



9,000 - 24,000 RPM

■ Governed and non-governed models

■ Side exhaust

Extended Series

Rugged steel housings



| Model | Model Number | | | Туре | Weight | | Length | | Spindle | Air Inlet | | | | | | |
|------------------------|---------------------------|------------|----------------------------|---------|--------------------|-----|------------------|-----|----------------|--------------|--------------|--|-----|----|------|------|
| Rear Exhaust | Rotatable Side Exhaust | rpm | Abrasives Capacity | Housing | Housing lbs. kgs i | | Housing lbs. kgs | | using lbs. kgs | | ing lbs. kgs | | in. | mm | Size | Size |
| 136 Series Extended - | 0.8 hp (0.6 kW) – Non-Gov | verned – | Side Exhaust | | | | | | | | | | | | | |
| 136GEL-240-P3T | | 24,000 | 1 1/4" Cone or Plug Wheel | S | 3.5 | 1.6 | 12.3 | 312 | 3/8"-24 | 1/4" | | | | | | |
| 15 Extended Series – 1 | .2 hp (0.9 kW) - Governed | l – Rotata | able Exhaust Deflector | | | | | | | | | | | | | |
| | 15GELC-180-P3T | 18,000* | 2" Cone or Plug Wheel | S | 4.3 | 2.0 | 14.5 | 368 | 3/8"-24 | 1/4" | | | | | | |
| | 15GELC-180-P5T | 18,000* | 2" Cone or Plug Wheel | S | 4.5 | 2.0 | 14.9 | 378 | 5/8"-11 | 1/4" | | | | | | |
| | 15GELC-140-P3T | 14,000* | 2" Cone or Plug Wheel | S | 4.3 | 2.0 | 14.5 | 368 | 3/8"-24 | 1/4" | | | | | | |
| 500B Horizontal Series | - 2.1 hp (1.6 kW) - Gover | ned – Ro | otatable Exhaust Deflector | | | | | | | | | | | | | |
| | ⊯ 590BHL-P | 9,000* | 3" Cone or Plug Wheel | S | 7.6 | 3.4 | 17.9 | 455 | 5/8"-11 | 1/4" | | | | | | |
| | 5120BHL-P | 12,000* | 3" Cone or Plug Wheel | S | 7.6 | 3.4 | 17.9 | 455 | 5/8″-11 | 1/4" | | | | | | |

Housing Guide: A=Aluminum, C=Composite, S=Steel *Governor controlled speeds

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.- 136, 15, 500B Series: 5/16" (7.9mm)

STANDARD EQUIPMENT:

Applicable wrenches, operating instructions & service manual

EXTRA EQUIPMENT:

See pages 28–31 Overhose (rear exhaust): See page 63

Refer to Page 7 for description of Rapid Select.



Cleco

6,000 - 18,000 RPM

0.5 - 4.1 hp (0.4 - 3.1 kW)

- Short & extended
- Side & rear exhaust
- Safety lever or spade handle

| DO | BC | 0 |
|--------|-----|-----|
| EQUIPN | ENT | LTD |

| Model | Model Number | | Free Speed | | Weight | | Length | | Arbor/ Spindle | Air Inlet |
|--------------------------|---------------------------|---------|----------------------------|---------|------------------|-----|-----------|-----|-------------------|--------------|
| Rear Exhaust | Rotatable Side Exhaust | rpm | Type 1 Capacity | Housing | Housing lbs. kgs | | js in. mm | | Size | Size |
| 136 Series - 0.5 hp (0.4 | kW) - Rear Exhaust | | | | | | | | | |
| 136GLR-180-W3T4 | | 18,000 | 3" x 1/2" (4" wheel guard) | S | 2.4 | 1.1 | 7.3 | 185 | 3/8"-24 | 1/4" |
| 136GLR-150-W3T4 | | 15,000 | 3" x 1/2" (4" wheel guard) | S | 2.4 | 1.1 | 7.3 | 185 | 3/8"-24 | 1/4" |
| 500B Series - 1.9 hp (1. | 4kW) - Rotatable Exhaust | | | | | | | | | |
| | 560BHL-16 | 6,000 | 6" x 1" (6" wheel guard) | S | 10.8 | 4.9 | 18.4 | 467 | 5/8" | 1/2" |
| 500B Series - 1.9 hp (1. | 4kW) - Rotatable Exhaust | - Spade | Handle | | | | | | | |
| | 560BHX-16 | 6,000 | 6" x 1" (6" wheel guard) | S | 11.6 | 5.3 | 18.8 | 478 | 5/8" | 1/2" |
| 1700 Series - 3.1 hp (2. | 3kW) - Lock-off Lever Thr | ottle | | | | | | | | |
| | 1760HL-16 | 6,000* | 6" x 1" (6" wheel guard) | S | 14.5 | 6.6 | 19.6 | 498 | 5/8" | 1/2" |
| 1900 Series - 4.1 hp (3. | 1 kW) - Spade Handle | | | | | | | | | |
| | 1960HG-16 | 6,000* | 6" x 1" (6" wheel guard) | S | 6.8 | 7.6 | 21.4 | 544 | 5/8" | 1/2" |

Housing Guide: A=Aluminum, C=Composite, S=Steel * Governor controlled speeds

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.– 560, 1700, 1900 Series: 1/2" (12.7mm)

STANDARD EQUIPMENT: 136, 500B, 1700 & 1900 series: Wheel guard and flange wrench

EXTRA EQUIPMENT: See pages 24–27

Wheel Guards: See page 27
Overhose (rear exhaust): See page 63

For Type 1 Cut-Off Wheels

DOTCO® Cleco®

12,000 - 18,000 RPM

0.5 – 1.1 hp (0.4 – 0.8 kW)

- Composite and steel housing
- Front, Side & Rear Exhaust



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.





| | Model Number | | Free Speed | | | Weight | | Length | | Head Height | | Arbor/ Spindle | |
|--------------------|--|--------------|---------------|---------------------------|---------|--------|-----|--------|-----|----------------|-----|-------------------|------|
| Front Exhaust | Side Exhaust | Rear Exhaust | rpm | Wheel Capacity | Housing | lbs. | kgs | in. | mm | in. | mm | Size | Size |
| 116 Series - 0.6 h | ıp (0.4kW) – Hea | vy Duty Head | | | | | | | | | | | |
| 116GLF-115A-V | V3T4 | | 11,500 | 4"x 1/8" (4" wheel guard |) S | 3.6 | 1.6 | 7.1 | 180 | 3.2 | 81 | | 1/4" |
| 116 Series - 0.5 h | p (0.4kW) - Exte | ended Head | | | | | | | | | | | |
| 116GLFB-135A- | -W3T4 | | 13,500 | 4"x 1/8" (4" wheel guard |) S | 3.0 | 1.4 | 9.1 | 231 | 2.2 | 56 | | 1/4" |
| 136 Series - 0.8 h | p (0.6kW) – Hea | vy Duty Head | | | | | | | | | | | |
| | 136GLS-115A-V | V3T4 | 11,500 | 4"x 1/8" (4" wheel guard |) S | 3.8 | 1.7 | 8.3 | 211 | 3.2 | 81 | | 3/8" |
| 136 Series – 0.7 h | 36GLR-115A-V (0.5kW) – Exte | | 11,500 | 4"x 1/8" (4" wheel guard |) S | 3.8 | 1.7 | 8.3 | 211 | 3.2 | 81 | | 3/8" |
| 136GLFB-135A- | -W3T4 | | 13,500 | 4"x 1/8" (4" wheel guard |) S | 3.3 | 1.5 | 9.6 | 244 | 2.2 | 56 | | 3/8" |
| 12-27 Series – 0.9 | ã 136GLSB-135A- 9 hp (0.67 kW) | W3T4 | 13,500 | 4"x 1/8" (4" wheel guard |) S | 3.3 | 1.5 | 9.6 | 244 | 2.2 | 56 | | 3/8" |
| | - Mar | 3 12L2718-28 | 18,000 | 4"x 1/8" (4" wheel guard |) C | 3.2 | 1.5 | 8.0 | 203 | | | 3/8" | 1/4" |
| 15 Series - 1.1 hp | (0.8 kW) | | | | | | | | | | | | |
| | 15GL-60A-W5T | 7 | 6,000* | * 7"x1/8" (7" wheel guard |) S | 7.1 | 3.2 | 10.0 | 254 | 4.0 | 102 | | 3/8" |

Housing Guide: A=Aluminum, C=Composite, S=Steel **Governor controlled speeds

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.- 116 Series: 1/4" (6.4mm)

12-25, 12-27, 136 Series: 5/16" (7.9mm) 15 Series: 3/8" (9.5mm)

STANDARD EQUIPMENT: 12-25, 12-27 Series: Wheel guard, spindle wrench, inner and outer

116, 136 Series: Wheel guard, wheel adapter, spindle wrench 15 Series: Wheel guard

Operating instructions & service manual

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number. See pages 24-27

Wheel Guards: See page 27 Overhose (rear exhaust): See page 63

Refer to Page 7 for description of Rapid Select.



For Type 27 Depressed Center Wheels

Cleco

6,000 - 14,500 RPM

0.6 – 1.1 hp (0.4 – 0.8 kW)

- Front, side, & rear exhaust models
- Governed or non-governed models



21

| | Model Number | | Free Speed | Type 27 Depressed | Туре | We | ight | Lei | ngth | He Heig | | Arbor/ Spindle | Air Inlet |
|--------------------|------------------|-------------------|---------------|---------------------------|---------|------|------|------|------|------------|-----|-------------------|--------------|
| Front Exhaust | Side Exhaust | Rear Exhaust | rpm | Center Wheel Capacity | Housing | lbs. | kgs | in. | mm | in. | mm | Size | Size |
| 31A Series - 0.6 l | hp (0.45 kW) | | | | | | | | | | | | |
| | 3 | 31AR-530 | 13,500 | 4" (4" wheel guard) | Α | 2.3 | 1.0 | 10.8 | 274 | | | 3/8" | 1/4 |
| 116 Series – 0.6 h | np (0.4 kW) – He | avy Duty Head | | | | | | | | | | | |
| 116GLF-115A-E | O3T4 | | 11,500* | 4" (4" wheel guard) | S | 3.6 | 1.6 | 7.1 | 180 | 3.2 | 81 | 3/8"-24 | 1/4 |
| 116GLF-115A-D | D3T45 | | 11,500* | 41/2" (41/2" wheel guard) | S | 3.6 | 1.6 | 7.1 | 180 | 3.2 | 81 | 3/8"-24 | 1/4 |
| 116 Series - 0.6 h | np (0.4 kW) – Ex | tended Head | | | | | | | | | | | |
| | 35A-135A | -D3T4 | 13,500* | 4" (4" wheel guard) | S | 3.0 | 1.4 | 9.1 | 231 | 3.2 | 81 | 3/8"-24 | 1/4 |
| 136 Series – 0.8 h | np (0.6 kW) – He | avy Duty Head | | | | | | | | | | | |
| 136GLF-115A-E | D3T4 | | 11,500* | 4" (4" wheel guard) | S | 3.9 | 1.8 | 7.6 | 193 | 3.2 | 81 | 3/8"-24 | 1/4 |
| | 1 | 136GLR-115A-D3T45 | 11,500* | 41/2" (41/2" wheel guard) | S | 3.8 | 1.7 | 8.3 | 211 | 3.2 | 81 | 3/8"-24 | 1/4 |
| /// | ₿ 136GLS-115A-E | O3T4 | 11,500* | 4" (4" wheel guard) | S | 3.9 | 1.8 | 7.6 | 193 | 3.2 | 81 | 3/8"-24 | 1/4 |
| 136 Series – 0.8 h | np (0.6 kW) – Ex | tended Head | | | | | | | | | | | |
| <i>III.</i> | 36GLSB-135A | -D3T4 | 13,500* | 4" (4" wheel guard) | S | 3.3 | 1.5 | 9.6 | 244 | 3.2 | 81 | 3/8"-24 | 1/4 |
| | 1 | 136GLRB-135A-D3T4 | 13,500* | 4" (4" wheel guard) | S | 3.1 | 1.4 | 10.3 | 262 | 3.2 | 81 | 3/8"-24 | 1/4 |
| 10-27 Series – 0.9 | 9 hp (0.67 kW) | | | | | | | | | | | | |
| 10K2752-84 | | | 11,000 | 4" (4" wheel guard) | Α | 3.8 | 1.7 | 8.7 | 223 | 3.5 | 89 | 3/8" | 1/4 |
| 15 Series – 1.1 hp | o (0.8 kW) – Gov | erned | | | | | | | | | | | |
| M.S | 📆 15GL-60A-D5T7 | 1 | 6,000* | 7" (7" wheel guard) | S | 7.1 | 3.2 | 10.0 | 254 | 4.0 | 102 | 5/8″-11 | 1/4 |

Housing Guide: A=Aluminum, C=Composite, S=Steel * Governor controlled speeds

**Over spindle

+Overhose model available

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.- 136 Series: 1/4" (6.4mm)

10-27, 31, 136 Series: 5/16" (7.9mm) 15 Series: 3/8" (9.5mm)

STANDARD EQUIPMENT:

10-27 Series: Wheel guard, spindle wrench
116, 136 Series: Wheel guard, wheel adapter, spindle wrench
15 Series: Wheel guard, flange wrench
Operating instructions & service manual

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number. See pages 24–27

Wheel Guards: See page 27 Overhose (rear exhaust): See page 63

For Type 27 Depressed Center Wheel & Cup Wheel

For Type 27 Depressed Center Wheel & Cup Wheel

Cleco

6,000 - 18,000 RPM

0.4 – 4.1 hp (0.3 – 3.1 kW)

- Robust sand-cast housing
- For heavy material removal & rough grinding operations
- Safety lever throttle





| | | | | | 1 01 | туре | 27 De | hicssi | eu Cei | itei vv | HEEL 6 | Cup v | MICC | | |
|-------------------------|---------------|---------------------|------------|-----|---------|-------|-------|----------|--------|-----------------|--------|---------|------|---------|--------------|
| | Free Speed | | Max. Power | | | Weigh | | Height** | | Height** Length | | Length | | Spindle | Air Inlet |
| Model Number | rpm | Abrasive Capacity | hp | kW | Exhaust | lbs. | kgs | in. | mm | in. | mm | Size | Size | | |
| 136 Series - Lock-off | Lever Thi | rottle - Gearless | | | | | | | | | | | | | |
| 136VGL-180-D3T3 | 18,000 | 3" (3" wheel guard) | 0.6 | 0.4 | Front | 2.4 | 1.1 | 4.0 | 102 | 7.3 | 185 | 3/8"-24 | 1/2" | | |
| 136VGL-135-D3T4 | 13,500 | 4" (4" wheel guard) | 0.4 | 0.3 | Front | 2.4 | 1.1 | 4.0 | 102 | 7.3 | 185 | 3/8"-24 | 1/2" | | |
| 136VGL-115-D3T4 | 11,500 | 4" (4" wheel guard) | 0.4 | 0.3 | Front | 2.4 | 1.1 | 4.0 | 102 | 7.3 | 185 | 3/8"-24 | 1/2" | | |
| 15 Vertical Series - Se | elf Closing | g Thumb Throttle - | Geare | ed | | | | | | | | | | | |
| 15VSB-60 | 6,000 | 7" (7" wheel guard) | 1.0 | 0.7 | Front | 5.4 | 2.4 | 6.6 | 168 | - | - | 5/8"-11 | 3/8" | | |
| 1200 Series - Lock-of | f Lever Th | rottle | | | | | | | | | | | | | |
| 1260DVL-07 | 6,000* | 7" (7" wheel guard) | 2.0 | 1.5 | Side | 7.5 | 3.4 | 7.5 | 191 | - | - | 5/8"-11 | 1/2" | | |
| 1700 Series - Lock-of | f Lever Th | nrottle - Governed | | | | | | | | | | | | | |
| 1760BVL-07 | 6,000* | 7" (7" wheel guard) | 3.0 | 2.2 | Side | 9.1 | 4.1 | 7.0 | 178 | - | - | 5/8"-11 | 1/2" | | |
| 1760BVL-09 | 6,000* | 9" (9" wheel guard) | 3.0 | 2.2 | Side | 9.1 | 4.1 | 7.0 | 178 | - | - | 5/8″-11 | 1/2" | | |
| 1900 Series - Lock-of | f Lever Th | nrottle - Governed | | | | | | | | | | | | | |
| 1960BVL-09 | 6,000* | 9" (9" wheel guard) | 4.1 | 3.1 | Side | 12.8 | 5.8 | 8.3 | 211 | - | - | 5/8"-11 | 1/2" | | |
| | | | | | | | | | | | | | | | |

^{*}Governor controlled speeds

GENERAL:

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.– 136 Series: 3/4" (19mm)

15 Series: 3/8" (9.5mm) 1200 Series: 1/2" (12.7mm) 1700, 1900 Series: 3/4" (19mm))

STANDARD EQUIPMENT: 136, 15 Series: Wheel guard, flange wrench 1200, 1700, 1900: Wheel guard, spindle wrench Operating instructions & service manual

EXTRA EQUIPMENT:

See pages 24–27 Wheel Guards: See page 27 Wheel adapter kit: See page 25



^{**}Over spindle

Grinder Accessories Grinder Accessories

Precision Carbide Burs for Die Grinders

| Precis | ion Carbid | le Burs for | Die Grinde |
|--|---------------|------------------------|------------|
| | Size | Code No. 1/4" Shank | Max. Speed |
| ann | Cylindrical F | Radius End | |
| ********* | 1/16" x 3/4" | 889035 | 80,000 |
| ******* | 3/8" x 3/4" | 889036 | 66,000 |
| New York | 1/2" x 1" | 889038 | 50,000 |
| | 5/8" x 1" | 889039 | 40,000 |
| (************************************* | Cylindrical F | Plain | |
| | 3/16" x 5/8" | 889003 | 133,000 |
| ******** | 5/16" x 3/4" | 889005 | 80,000 |
| XXXXXXX | 3/8" x 3/4" | 889006 | 66,000 |
| | 5/8" x 1" | 889009 | 40,000 |
| | Oval | | |
| ******* | 1/4" x 3/8" | 889056 | 100,000 |
| | 3/8" x 5/8" | 889057 | 66,000 |
| | Cone Round | l Fnd 14° | |
| | 1/4" x 5/8" | 889135 | 100,000 |
| #XXXA | 5/16" x 7/8" | 889101 | 66,000 |
| / | 3/8" x 1 1/16 | 5" 889102 | 50,000 |
| MMM | 1/2" x 1 1/8" | 889103 | 40,000 |
| \Box | 3/4" x 1 1/2" | 889106 | 33,000 |

1/4" x 3/4" 3/8" x 5/8"

Cone or Taper





889108 889132 100,000

66,000

100,000



Tree Pointed1/4" x 3/4" 889128



| Tree Radius End | | | | | | |
|-----------------|--------|---------|--|--|--|--|
| 1/4" x 3/4" | 889128 | 100,000 | | | | |
| 1/2" x 1" | 889067 | 50,000 | | | | |
| 3/4" x 1" | 889069 | 33,000 | | | | |
| 3/4" x 1 1/2" | 889071 | 33,000 | | | | |



Cleco Wheel Guards

| Tool Series | Size | Part No. | Speed (rpm) |
|------------------|----------|----------|-----------------|
| Type 1 Wheel | ' | | |
| 116RA, 136RA | 3" | 202226 | 13,500 & 16,500 |
| 116RA, 136RA | 4" | 889208 | 11,500 |
| 116RA, 136RA | 4" | 202227 | 13,500 & 16,500 |
| 136, 15 | 3" | 202278 | |
| 136, 15 | 4" | 202245 | |
| 15RA | 7" | 204131 | |
| 15H | 3" | 865786 | |
| 15H | 4" | 865988 | |
| 500BH | 4" | 881608 | 9,000 & 12,000 |
| 500BH | 6" | 865993 | 6,000 |
| 1700V, 1900V | 6" | 202022 | |
| 1700V, 1900V | 8" | 202025 | |
| Type 27 Wheel | | | |
| 15RA | 7" | 865986 | |
| 136V | 3" | 849905 | |
| 136V | 4" | 203382 | |
| 116RA, 136RA | 4" | 889208 | 11,500 |
| 116RA, 136RA | 4 1/2" | 202063 | 11,500 |
| 116RA, 136RA | 3" | 202226 | 13,500 & 16,500 |
| 116RA, 136RA | 4" | 202227 | 13,500 & 16,500 |
| 116RA, 136RA | 5" | 203142 | 11,500 |
| 15V | 7" | 849760 | |
| 1200V | 7" | 202374 | |
| 1200V | 9" | 202608 | |
| 1700V, 1900V | 9" | 867741 | |
| 1700V, 1900V | 7" | 867740 | |
| Type 28 Wheel | | | |
| 15V | 7" | 849760 | |
| 1200V | 7" | 202374 | |
| 1700V, 1900V | 7" | 867740 | |
| 15RA | 7" | 865986 | |
| 1700V, 1900V | 9" | 869067 | |
| Type 6 & 11 (Cup | o) Wheel | | |
| 1200V | 4" | 202465 | |
| 1700V, 1900V | 5" | 861892 | |
| 1700V, 1900V | 6" | 861893 | |

Buckeye Wheel Guards

| , | | | | | |
|--------------------|---|--|--|--|--|
| Series | Guard Number | | | | |
| ff) Wheel | | | | | |
| 4" | 1025947 | | | | |
| essed Center Wheel | | | | | |
| 4" | 1022312 | | | | |
| 4" Thin | 1024745 | | | | |
| 4 1/2" | 1024788 | | | | |
| | ff) Wheel 4" essed Center Wheel 4" 4" Thin | | | | |

Spiral Cool Sanding Kits



^{*} For use on 4,500 and 6,000 rpm models only

4 1/2" Wheel Guard Kit

| Part No. | Used On | | | | |
|----------|--------------|--|--|--|--|
| 861983 | 116RA, 136RA | | | | |
| | | | | | |

Type 27 & 28 Wheel Adapter Kit*

| 7 p = 1 | | | | | |
|------------------------------------|--------------------------|--|--|--|--|
| Part No. | Used On | | | | |
| 849269 | 15V, 1200V, 1700V, 1900V | | | | |
| For 7/8" plain whole wheels 861804 | | | | | |

Router Attachment

| Part No. | Used On |
|----------|----------|
| 861804 | 116, 136 |





Overhose for 136* Grinders

| Part No. | Description |
|----------|------------------|
| 869580 | Exhaust Overhose |
| 869204 | Overhose Adapter |
| 202343 | Hose Clamp |
| | |

^{*} Rear exhaust models only



Exhaust Hose

| Part No. | Description |
|----------|---------------|
| 1018422 | Overhose (5') |

Use with any Buckeye 31 series straight housing tool Secures over the exhaust bushing at the rear of the tool to carry exhaust debris away from the work area.



Grinder Accessories Grinder Accessories

| | Collet | Tool | Ca | pacity | | Tool S | Series* | |
|-------------------|--------|-------------|------|--------|-------|--------|---------|-------|
| Part Number | Size | Termination | Min. | Max. | 10-04 | 10-90 | 12-03 | 12-04 |
| Series HG Collets | | | ' | | | | | |
| 103 | 1/16" | -04 or -14 | - | 1/16" | OPT | OPT | | |
| 102 | 3/32" | -06 or -16 | _ | 3/32" | STD | OPT | | STD |
| 01-0102 | 3/32" | -16 | - | 3/32" | | | STD | |
| 100 | 1/8" | -08 or -18 | - | 1/8" | STD | STD | | STD |
| 01-0100 | 1/8" | -18 | - | 1/8" | | | STD | |
| 146 | 1mm | -00 or -10 | - | 1mm | OPT | OPT | | |
| 131 | 2.35mm | -02 or -12 | - | 2.35mm | OPT | OPT | | |
| 148 | 3mm | -03 or -13 | _ | 3mm | STD | STD | | STD |
| 01-0148 | 3mm | -13 | _ | 3mm | | | STD | |

| | | | Сар | acity | | | Tool Se | eries* | | | |
|-------------|------------|----------------|---------------------|--------|--------|-------|-------------------------|----------------|---|----------------|----------------------------------|
| Pa | ırt Number | Collet Size | Tool Termination | Min. | Max. | 10-95 | 12-10 12-11 12-12 | 12-20 12-25 | 12-21 12-22 12-26 12-27 12-31 | 10-43 11-43 | 12-05 12-22 12-27 12-27 |
| Universal C | Collets | | | | | | · | | | ' | |
| | 7809 | 1/8" | -4508 | - | 1/8" | | | | | | OPT |
| W 100 ST | 7812 | 3/16" | -4512 | - | 3/16" | | | | | | OPT |
| | 7808 | 1/4" | -45 | - | 1/4" | | | | | | STD |
| 4 | 7810 | 3mm | -45M3 | - | 3mm | | | | | | OPT |
| | 7811 | 6mm | -45M6 | - | 6mm | | | | | | OPT |
| "K" Series | Collets | | | | | | | | | | |
| | 120 | 1/8" | -6208 | 3/32" | 1/8" | | | | | OPT | |
| | 121 | 3/16" | -6212 | 5/32" | 3/16" | | | | | OPT | |
| | 122 | 1/4" | -6216 | 7/32" | 1/4″ | | | | | OPT | |
| | 123 | 5/16" | -6220 | 9/32" | 5/16" | | | | | OPT | |
| 11 | 124 | 3/8" | -62 | 11/32" | 3/8" | | | | | STD | |
| | 125 | 7/16" | -6228 | 13/32" | 7/16" | | | | | OPT | |
| | 126 | 1/2" | -6232 | 15/32" | 1/2" | | | | | OPT | |
| | 134 | 8mm | -62M8 | - | 8mm | | | | | OPT | |
| | 135 | 10mm | -6270 | - | 10mm | | | | | OPT | |
| Series 200 | | | | | | | | | | | |
| | 204 | 1/8″ | -0108 | 3/32" | 1/8″ | | | OPT | OPT | | |
| | 205 | 5/32" | -0110 | 1/8″ | 5/32" | | | OPT | OPT | | |
| | 206 | 3/16" | -0112 | 5/32" | 3/16" | | | OPT | OPT | | |
| | 207 | 7/32" | -0114 | 3/16" | 7/32" | | | OPT | OPT | | |
| | 208 | 1/4" | -01 | 7/32" | 1/4" | | | STD | STD | | |
| | 209 | 9/32" | -0118 | 1/4" | 9/32" | | | OPT | OPT | | |
| | 210 | 5/16" | -0120 | 9/32" | 5/16" | | | OPT | OPT | | |
| | 211 | 11/32" | -0122 | 5/16" | 11/32" | | | OPT | OPT | | |
| | 212 | 3/8" | -0124 | 11/32" | 3/8" | | | OPT | OPT | | |
| | 213 | 6mm | -01M6 | 5.2mm | 6mm | | | OPT | OPT | | |
| Series 300 | 216 | 8mm | -01M8 | 7.2mm | 8mm | | | OPT | OPT | | |
| Series 300 | 301 | 3/64" | -3603 | 1/64" | 3/64" | | OPT | OPT | | | OPT |
| | 302 | 5/64" | | 3/64" | 5/64" | | OPT | OPT | | | OPT |
| | 303 | 3/32" | -3605 -3606 | 1/16" | 3/32" | | OPT | OPT | | | OPT |
| 1 | 304 | 1/8" | -3608 | 3/32" | 1/8" | STD | OPT | OPT | | | OPT |
| | 305 | 5/32" | -3610 | 1/8" | 5/32" | 310 | OPT | OPT | | | OPT |
| 4 | 306 | 3/16" | -3612 | 5/32" | 3/16" | | OPT | OPT | | | OPT |
| | 307 | 7/32" | -3614 | 3/16" | 7/32" | | OPT | OPT | | | OPT |
| | 308 | 1/4" | -36 | 7/32" | 1/4" | OPT | STD | STD | | | STD |
| | 311 | 3mm | -36M3 | 2.2mm | 3mm | OFT | OPT | OPT | | | OPT |
| | 310 | 6mm | -36M6 | 5.2mm | 6mm | | OPT | OPT | | | OPT |

^{*} Std = Standard Collet OPT = Optional Collet



Long Collet Guard

Completely covers the collet. Limits the diameter of the cutting tool used to 5/8".



| Part Number | Tool Series |
|-------------|-------------|
| 1020 | 12-10 |

Noise Suppressor Guard

Completely covers the collet. Limits the diameter of the cutting tool used to 1/2". Air is exhausted at an angle.



| Part Number | Tool Series |
|-------------|--------------------------------|
| 14-2188 | 12-10 Front exhaust tools only |

Turbine Collet Guard

Slips on and off tool with a slight twist.

| Part Number | Tool Series |
|-------------|-------------|
| 14-1280 | 10-9000 |



Depressed Center Wheel Adapters

Adapt abrasive with a 7/8" arbor tool with 5/8-11 thread.

| Part Number | Tool Series |
|-------------|--------------|
| 14-5008 | Metal Flange |
| | |

Toolpost Holders

Special high-speed machining operations can be made with this lathe mounted cross-slide attachment. Swivel holder permits positioning the grinder thru 180° arc.

| Part Number | Tool Series |
|-------------|-------------|
| 14-0991 | 10-04 |



| Model Number Tool Series* | Wheel Size | Guard Number |
|---------------------------|------------|--------------|
| Stationary Cup Whee | el Guards | |

6" (152mm)

Type 1 (Cut-Off) Wheel Guards

10-53 & 10-58

| JI ' ' | | |
|--------------------|----------------------------|---------|
| 12-10 | 3" x 3/16" (76mm x 4.8mm) | 14-1018 |
| 12-12 | 3" x 3/16" (76mm x 4.8mm) | 14-1258 |
| 12-20 & 12-25 | 3" x 3/16" (76mm x 4.8mm) | 14-2624 |
| 12-22 & 12-27 (LP) | 3" x 3/16" (76mm x 4.8mm) | 14-1258 |
| 12-25 | 4" x 3/16" (102mm x 4.8mm) | 14-2623 |
| 12-22 & 12-27 (LP) | 4" x 3/16" (102mm x 4.8mm) | 14-1259 |
| | | |



| pe i wileel Gualus | | |
|--------------------|-------------------------|---------|
| 2-25 | 3" x 1/2" (76mm x 13mm) | 14-2551 |
| 2-26 | 3" x 1/2" (76mm x 13mm) | 14-2097 |
| 2-31 | 3" x 1/2" (76mm x 13mm) | 14-3011 |
| 2-41 | 3" x 1" (76mm x 25mm) | 14-3011 |
| 2-41 | 4" x 1" (102mm x 25mm) | 14-4074 |
| 2-51 | 6" x 1" (152mm x 25mm) | 14-5012 |
| 0-56 | 8" x 1" (203mm x 25mm) | 14-5022 |
| | | |

Type 27 Depressed Center Wheel Guards

| 12-22 & 12-27 (LP) | 3" (76mm) | 14-2593 |
|--------------------|--------------|---------|
| 12-28 (NG) | 3" (76mm) | 14-2564 |
| 12-22 & 12-27 | 4" (102mm) | 14-2562 |
| 12-22 & 12-27 (LP) | 4" (102mm) | 14-2594 |
| 12-27 | 4.5" (115mm) | 14-2672 |
| 12-27 | 5" (127mm) | 14-2252 |
| 12-22 & 12-27 | 5" (127mm) | 14-2152 |
| 12-42 | 7" (178mm) | 14-2123 |
| 10-53 & 10-58 | 7" (178mm) | 14-5018 |
| 10-53 & 10-58 | 9" (229mm) | 14-5017 |
| | | |

Type 28 Depressed Center Wheel Guards

| 10-53 & 10-58 | 7" (178mm) | 14-5018 |
|---------------|------------|---------|
| 10-53 & 10-58 | 9" (229mm) | 14-5019 |

^{*} Std = Standard Collet LP = Low Profile NG = Non-Governed







14-5002







DOTCO°

Dotco® sanders, buffers and polishers are available in a variety of styles and power ratings to provide flexibility in choosing the best tool for the job. Disc sanding and polishing, wire brushes, buffing wheels, abrasive sheets, woven or non-woven belts. No matter the application, Dotco has a quality tool solution.

Motor ratings for sanders range from 0.6 – 1.6HP. All sanders feature composite, aluminum or steel housings to protect the internal parts as much as possible.

Dotco 12-18 Series random orbital & orbital sanders

The Dotco 12-18 Series random orbital and orbital sanders have a low profile design for better sanding control which improves finish quality. They are lightweight with low vibration to reduce operator fatique and improve production levels.

You can choose between models with either 3/16" (black lever) or 3/32" (chrome lever) random orbital pattern to best fit your application. All models are shipped with 3 interchangeable grips to comfortably fit any hand in your plant. Vacuum models are extremely efficient and are equipped with super vac for increased efficiency.

Dotco 12-23 Series belt sanders

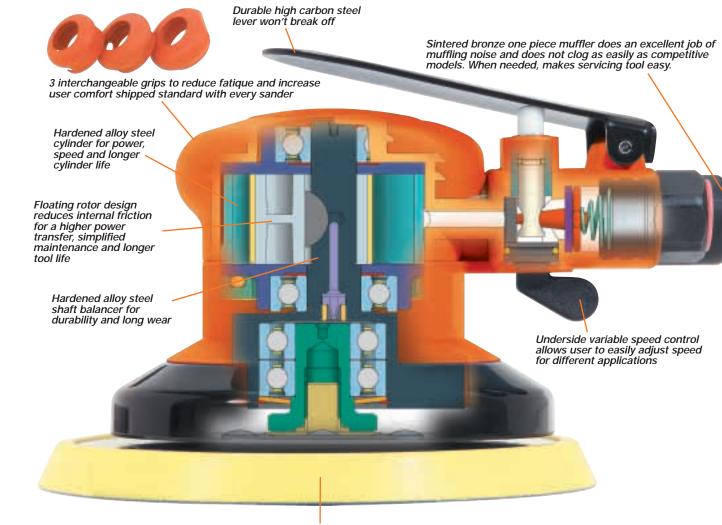
The Dotco 12-23 Series belt sanders can grind corners, enter grooves, debur, strap polish or enter channels. The unique belt cover makes belt changes quick and easy. You can use non-woven nylon or coated abrasive belts on a variety of surfaces.

The unique sanding attachment pivots 360 degrees to allow user flexibility in reaching confined areas. The belt cover snaps on/off easily with no special tools needed allowing for quick belt changes. The arm itself is interchangeable to best suit a variety of applications.









A wide range of industrial-quality PSA and hook and loop pads available in 3", 5" and 6" sizes



Random Orbital

DOTCO®

12-18 **Series**

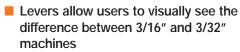
Nominal Motor Power

0.24 hp 0.18 kW

- Low profile for more sanding control
- Lightest weight to reduce operator fatique
- Extremely efficient built-in vacuum system with swivel hose fittings
- 3/16" & 3/32" random orbital pattern







3 interchangeable grips to fit all hand sizes





| Model Number 3/32" Orbit 3/32" Orbit 12-18 Series - Random Orbital Sander - Non Vac 12L1820-03 12L1820-05+ 12L1823-06 12-18 Series - Random Orbital Sander - Central Val 12L1820-13 12L1820-15+ 12L1823-15 12L1823-15 | | Sanding Free Speed | | Wei | ight | Hei | ght | Length | | |
|---|--------------------------|--------------------|---------------|-----------|-----------|------|-------|--------|--------|--|
| 3/16" Orbit | 3/32" Orbit | Pad Size | rpm | lb. | kgs. | in. | mm | in. | mm | |
| 12-18 Series - Random | Orbital Sander - Non Vac | cuum | | | | | | | | |
| 12L1820-03 | | 3.5" | 12,000 | 1.56 | 0.71 | 3.33 | 84.58 | 5.11 | 129.79 | |
| ###312L1820-05+ | 12L1823-05+ | 5.0" | 12,000 | 1.62 | 0.73 | 3.33 | 84.58 | 5.48 | 139.19 | |
| 12L1820-06+ | 12L1823-06 | 6.0" | 12,000 | 1.68 | 0.76 | 3.33 | 84.58 | 5.48 | 139.19 | |
| 12-18 Series - Random | Orbital Sander - Central | Vacuum, V | acuum Attacl | hment & S | Shroud | | | | | |
| 12L1820-13 | | 3.5" | 12,000 | 1.60 | 0.73 | 3.33 | 84.58 | 6.98 | 177.29 | |
| 12L1820-15+ | // 12L1823-15 | 5.0" | 12,000 | 1.73 | 0.78 | 3.33 | 84.58 | 7.75 | 196.85 | |
| 12L1820-16+ | | 6.0" | 12,000 | 1.90 | 0.86 | 3.33 | 84.58 | 7.75 | 196.85 | |
| 12-18 Series – Random | Orbital Sander - Self-Ge | nerated Un | it with Vacuu | m Hose & | ₹ Floor B | ag | | | | |
| 12L1820-25+ | | 5.0" | 12,000 | 1.73 | 0.78 | 3.33 | 84.58 | 8.33 | 211.58 | |
| 12L1820-26+ | | 6.0" | 12,000 | 1.80 | 0.82 | 3.33 | 84.58 | 8.84 | 224.54 | |

GENERA

Air Inlet: 1/4" NPT - Use 1/4" (6.4mm) I.D. Hose All tools performance rated @90 psi (620 kPa) air pressure Air Flow: 16 SCFM (453 LPM) Power: 0.24 hp (179 W)

STANDARD EQUIPMENT:

Operating instructions & parts manual. Random Orbital Models – 3/8" low profile medium density premium urethane back-up pad; Interchangeable grips (3) OPTIONAL EQUIPMENT:

See page 38 for back-up pads.

ADDITIONAL MODELS:

+ Add "HL" to end of model number to designate hook and loop pad.

Refer to Page 7 for description of Rapid Select.



| Model Number | | Abrasive | Speed | Weight | | Height | | Len | gth | Width | | |
|--|------------------|----------------------|-------------|---------------|-------|--------|------|--------|-------|--------|------|-------|
| Clip | PSA | Hook & Loop | Size | orbits/minute | lbs. | kg | in. | mm | in. | mm | in. | mm |
| 12-18 Series – 3/16" Orbital Sander – Non-Vacuum | | | | | | | | | | | | |
| 12L1850-09 | | | 3.66" x 9" | 10,000 | 2.28 | 1.03 | 3.94 | 100.01 | 6.88 | 174.63 | 3.53 | 89.69 |
| | 12L1850-07 | 12L1850-07HL | 3.66" x 7" | 10,000 | 2.20 | 1.00 | 3.94 | 100.01 | 6.88 | 174.63 | 3.53 | 89.69 |
| 12-18 Series - 3/ | 16" Orbital Sand | der – Central Vacuur | n | | | | | | | | | |
| 12L1850-19 | 12L1850-17 | | 3.66" x 7" | 10,000 | 2.20 | 1.00 | 3.94 | 100.01 | 8.78 | 223.04 | 3.53 | 89.69 |
| 12-18 Series - 3/ | 16" Orbital Sand | der – Self-Generated | l Unit witl | h Vacuum H | ose & | Floor | Bag | | | | | |
| | 12L1850-27 | | 3.66" x 7" | 10,000 | 2.37 | 1.08 | 3.94 | 100.01 | 10.00 | 254.00 | 3.53 | 89.69 |

GENERAL:

Air Inlet: 1/4" NPT - Use 1/4" (6.4mm) I.D. Hose All tools performance rated @90 psi (620 kPa) air pressure Air Flow: 16 SCFM (453 LPM) Power: 0.24 hp (179 W)

STANDARD EQUIPMENT:

Operating instructions & parts manual. Orbital Models – back-up pad. Interchangeable grips (3)

OPTIONAL EQUIPMENT:

See page 38 for back-up pads.

For Disc Sanding & Polishing

For Disc Sanding & Polishing **DOTCO**®

1,250 - 30,000 RPM 0.3 - 1.7 hp (0.22 - 1.27 kW)

- Suitable for a wide range of finishing and sanding applications
- Geared or gearless models
- Front, side, and rear exhaust models
- Composite or aluminum housing
- Choice governed or nongoverned models



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.





| | | Free Speed | | | Type | Weight | | Length | | He Hei | | Collet/ Spindle | Air Inlet | |
|--------------------|-------------------|----------------------------|------------|-----|------------------------|---------|------|--------|------|-----------|-----|--------------------|--------------|------|
| Front Exhaust | Side Exhaust | Rear Exhaust | rpm | | Disc Capacity | Housing | lbs. | kgs | in. | mm | | mm | Size | Size |
| 12-12 & 10-12 Se | ries - 0.3 hp (0. | .22 kW) – 300 | Series (| Со | llet | | | | | | | | | |
| 12L1201-36 | | 312L1281-36 | 20,000 | 2" | Sanding/Polishing Disc | : C | 1.1 | 0.5 | 6.3 | 160 | 2.9 | 74 | 1/4" | 1/4" |
| 12L1200-36 | Sir | 12L1280-36 | 12,000 | 3" | Sanding/Polishing Disc | . C | 1.1 | 0.5 | 6.3 | 160 | 2.9 | 74 | 1/4" | 1/4" |
| 10L1201-36 | 577 | 310L1281-36 | 20,000 | 2" | Sanding/Polishing Disc | . C | 1.0 | 0.5 | 5.0 | 127 | 2.9 | 74 | 1/4" | 1/4" |
| 10L1200-36 | Stri | 310L1280-36 | 12,000 | 3" | Sanding/Polishing Disc | . C | 1.0 | 0.5 | 5.0 | 127 | 2.9 | 74 | 1/4" | 1/4" |
| 12-12 & 10-12 Se | ries - 0.3 hp (0. | .22 kW) – 1/4 ^o | '-28 Inte | rn | al Thread | | | | | | | | | |
| 12L1201-32 | | 12L1281-32 | 20,000 | 2" | Sanding/Polishing Disc | . C | 1.1 | 0.5 | 6.3 | 160 | 1.9 | 48 | 1/4"-28 | 1/4" |
| 12L1200-32 | Sir | 312L1280-32 | 12,000 | 3" | Sanding/Polishing Disc | . C | 1.1 | 0.5 | 6.3 | 160 | 1.9 | 48 | 1/4"-28 | 1/4" |
| 10L1200-32 | | | 12,000 | 3" | Sanding/Polishing Disc | . C | 1.0 | 0.5 | 5.0 | 127 | 1.9 | 48 | 1/4"-28 | 1/4" |
| 10B1200-32 | | | 12,000 | | Sanding/Polishing Disc | . C | 1.0 | 0.5 | 5.0 | 127 | 1.9 | 48 | 1/4"-28 | 1/4" |
| 12-13 Series – 0.3 | 3 hp (0.22 kW) - | - Gearless - 3 | 300 Serie | S | Collet | | | | | | | | | |
| | M-377 | 312L1380-36 | 30,000 | 1″ | Sanding/Polishing Disc | . C | 1.1 | 0.5 | 7.1 | 180 | 3.9 | 99 | 1/4" | 1/4" |
| | M _S | 312L1381-36 | 25,000 | 2" | Sanding/Polishing Disc | . C | 1.1 | 0.5 | 7.1 | 180 | 3.9 | 99 | 1/4" | 1/4" |
| | | 312L1382-36• | | | Sanding/Polishing Disc | . C | 1.1 | 0.5 | 7.1 | 180 | 3.9 | 99 | 1/4" | 1/4" |
| 12-22 Series – 0.6 | 6 hp (0.45 kW) - | - 300 Series C | Collet – F | lea | avy Duty Head | | | | | | | | | |
| | 11. | 312L2218-36 | 18,000 | 3" | Sanding/Polishing Disc | : C | 1.7 | 8.0 | 7.5 | 191 | 2.7 | 69 | 1/4" | 1/4" |
| 12-22 Series – 0.6 | 6 hp (0.45 kW) - | - 5/8"-11 Thre | eaded Sp | oin | dle – Heavy Duty He | ead | | | | | | | | |
| 12L2251-80• | | | 9,000 | 5″ | Sanding/Polishing Disc | : C | 3.2 | 1.5 | 9.3 | 236 | 3.9 | 99 | 5/8-11" | 1/4" |
| 12-27 Series – 0.9 | 9 hp (0.67 kW) - | · 5/8" – 11 Th | readed S | Spi | indle – Heavy Duty F | lead | | | | | | | | |
| 12L2752-80 | | | 11,000 | 4" | Sanding/Polishing Disc | . C | 3.4 | 1.5 | 9.8 | 249 | 3.9 | 99 | 5/8"-11" | 1/4" |
| 12L2751-80 | | | 9,000 | 5″ | Sanding/Polishing Disc | . C | 3.4 | 1.5 | 9.8 | 249 | 3.9 | 99 | 5/8"-11" | 1/4" |
| 12L2750-80 | | | 6,000 | 7″ | Sanding/Polishing Disc | . C | 3.4 | 1.5 | 9.8 | 249 | 3.9 | 99 | 5/8"-11" | 1/4" |
| 12L2762-80• | | | 4,500** | 7″ | Sanding/Polishing Disc | . C | 3.3 | 1.5 | 10.5 | 267 | 3.9 | 99 | 5/8"-11" | 1/4" |
| 12L2761-80• | | | 6,000** | 7″ | Sanding/Polishing Disc | . C | 3.3 | 1.5 | 10.5 | 267 | 3.9 | 99 | 5/8"-11" | 1/4" |
| 12L2760-80• | | | 3,300** | 7″ | Sanding/Polishing Disc | . C | 3.3 | 1.5 | 10.5 | 267 | 3.9 | 99 | 5/8"-11" | 1/4" |
| 10-27 Series – 0.9 | 9 hp (0.67 kW) - | · 5/8" – 11 Th | readed S | Spi | indle – Heavy Duty F | lead | | | | | | | | |
| 10L2751-80 | | | 9,000 | 5″ | Sanding/Polishing Disc | : A | 3.1 | 1.4 | 8.5 | 216 | 3.9 | 99 | 5/8"-11" | 1/4" |
| 10L2750-80 | | | 6,000 | 7″ | Sanding/Polishing Disc | : A | 3.1 | 1.4 | 8.5 | 216 | 3.9 | 99 | 5/8"-11" | 1/4" |

Housing Guide: A=Aluminum, C=Composite, S=Steel

* Over spindle

**Governor controlled speeds

Oilless blades

GENERAL:

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D. - 12-12, 10-12, 12-13 Series: 1/4" (4.8mm) 12-22, 12-27, 10-27, Series: 5/16" (7.9mm) 12-42 Series: 1/2" (12.7mm)

STANDARD EQUIPMENT:

Applicable collet, collet wrenches 12-13 tools also include grease gun and gear lube

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number. Collets: See page 26 Overhose (rear exhaust): See page 63





For Woven & Non-Woven Sanding Belts

For Woven & Non-Woven Sanding Belts

DOTCO®

12,000 - 20,000 RPM 0.3 - 0.5 hp (0.22 - 0.38 kW)

■ Grind, debur, strap polish, blend

Choice of geared or gearless

■ Ergonomic housing reduces cold air transmission to operator

OBCO

■ 12-23 model accepts interchangeable arms



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.







| | | | | | 1101011 0 11 | | | | 9 | |
|-------------------|-----------------------|---------------|---------------------------|---------|-----------------|------|-----------|--------|-----|--------------|
| Model Number | | Free Speed | | Туре | Contact | We | ight | Length | | Air Inlet |
| Front Exhaust | Rear Exhaust | rpm | Belt Capacity | Housing | Arm | lbs. | lbs. kgs. | | mm | Size |
| 12-12* Series - 0 |).3 hp (0.22 kW) – Sa | | | | | | | | | |
| | 12L1281-36B2 | 20,000 | 1/2"W x 12"L Sanding Belt | С | Straight | 1.4 | 0.6 | 11.3 | 287 | 1/4" |
| | 12L1280-36B2 | 12,000 | 1/2"W x 12"L Sanding Belt | С | Straight | 1.4 | 0.6 | 11.3 | 287 | 1/4" |
| 12-13* Series - 0 | 0.3 hp (0.22 kW) – Ge | earless - S | Sanding Belt | | | | | | | |
| | 12L1382-36B2• | 20,000 | 1/2"W x 12"L Sanding Belt | С | Straight | 1.4 | 0.6 | 11.3 | 287 | 1/4" |
| | 12L1382-36B4• | 20,000 | 1"W x 12"L Sanding Belt | С | Straight | 1.7 | 0.8 | 11.3 | 287 | 1/4" |
| 12-23 Series - 0. | 5 hp (0.38 kW) – Ge | arless - W | oven or Non-Woven Belt | | | | | | | |
| 12L2384-B1 | | 20,000 | 5/8"or 3/4"W x 18"L Belt | С | Straight | 2.5 | 1.1 | 15.0 | 381 | 1/4" |
| 12L2384-K1 (K | it) | 20,000 | (See details below) | С | Straight/Offset | 2.5 | 1.1 | 15.0 | 381 | 1/4" |

Housing Guide: A=Aluminum, C=Composite, S=Steel

 Oilless blades GENERAL:

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D. 1/4" (6.4mm)

STANDARD EQUIPMENT:

12-12, 12-13 series: No.80 and No.120 grit sanding belt or one medium grit non-woven belt, applicable wrenches, grease gun, gear lube 12-23 series: Tool and contact arm, adjustment wrench.

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number. Overhose (rear exhaust): See pg. 63

Attachments: See pg. 40 OPTIONAL EQUIPMENT:

See pg. 38 for additional belts.

*OPTIONAL TERMINATIONS FOR 12-12 & 12-13 SERIES (All models may not be available)

-32Bx 1/4"-28 Internal Thread; -36Bx 1/4" collet

Refer to Page 7 for description of Rapid Select.

Dotco 12L2384-K1 Kit

When you order the Dotco 12L2384-K1 kit you get the tool and all three interchangeable arms, belts and wrenches. You'll be ready for just about any finishing project using the Dotco





Kit includes the following:

Tool with 3/4" wide straight arm (1) Additional Arms (2) 1 – 1/2" wide straight arm

1 – offset arm

1/4" x 18" Aluminum Oxide Belts (3)

1 – 60 grit

1 – 120 grit

1/2" x 18" Aluminum Oxide Belts (3)

1 – 60 grit

1 – 80 grit

1 – 120 grit

3/4" x 18" Aluminum Oxide Belts (2)

1 – 60 grit 1 – 80 grit

3/4" x 18" Non-Woven Belt (1) Medium

Wrenches & Misc. Items

1 – 3/4" open end wrench 1 – 9/16" open end wrench

1 – 9/64" hex wrench

1 – 3/16" hex wrench

1 – 1/4" collet

1 – collet cap 1 – chuck body

Carrying Case w/Foam Inserts (1)

For Wire Brushes, Buffing Wheels and Abrasive Sheets

DOTCO®

2,200 – 6,200 RPM 0.3 – 1.7 hp (0.22 – 1.27 kW)

Many models to choose from to meet your application needs

Front, side, and rear exhaust



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.





For Wire Brushes, Buffing Wheels and Abrasive Sheets

| | | | Free | Capa | acity | | | | | | He | ad | Collet/ | Air |
|--------------------|-------------------|----------------|----------|----------|---------|---------|------|------|------|-----|------|----|---------|------|
| | Model Number | | Speed | Wire | Buffing | Type | Wei | ight | Len | gth | Heig | | Spindle | |
| Front Exhaust | Side Exhaust | Rear Exhaust | rpm | Brush | Wheel | Housing | lbs. | kgs | in. | mm | in. | mm | Size | Size |
| 12-10 Series – 0.3 | 3 hp (.22 kW) – | 200 Series Co | llet | | | | | | | | | | | |
| | MG. | ™ 12L1093-01 | 5,000 | 3" | 3" | С | 1.6 | 0.7 | 7.2 | 183 | | | 1/4" | 1/4" |
| | | 12L1092-01 | 3,200 | 3" | 3" | С | 1.6 | 0.7 | 7.2 | 183 | | | 1/4" | 1/4" |
| 12- 25 Series – 0. | 9 hp (.67 kW) - | 200 Series Co | ollet | | | | | | | | | | | |
| | | 12L2594-01 | 6,200 | 4" | 6" | С | 2.1 | 0.9 | 9.3 | 236 | | | 1/4" | 1/4" |
| | | 12L2593-01 | 4,700 | 4" | 6" | С | 2.1 | 0.9 | 9.3 | 236 | | | 1/4" | 1/4" |
| | | 12L2592-01 | 3,200 | 4" | 6" | С | 2.1 | 0.9 | 9.3 | 236 | | | 1/4" | 1/4" |
| 12-27 & 10-27 Se | ries - 0.9 hp (.6 | 7 kW) – 5/8"-1 | 1 Threa | ded Spin | dle | | | | | | | | | |
| 12L2762-80• | | | 4,500* | 4" | 6" | С | 3.3 | 1.5 | 10.5 | 267 | 3.9 | 98 | 5/8"-11 | 1/4" |
| 12L2760-80• | | | 3,300* | 4" | 6" | С | 3.3 | 1.5 | 10.5 | 267 | 3.9 | 98 | 5/8"-11 | 1/4" |
| 10L2760-80 | | | 3,300* | 4" | 6" | Α | 3.9 | 1.8 | 9.3 | 236 | 3.9 | 98 | 5/8"-11 | 1/4" |
| 12-42 Series – 1.7 | 7 hp (1.27 kW) - | 5/8"-11 Exter | nal Thre | aded Sp | indle | | | | | | | | | |
| | 12L4203-80• | | 3,400 | 4" | 8″ | С | 6.4 | 2.9 | 13.6 | 346 | 3.9 | 98 | 5/8″-11 | 1/2" |

Housing Guide: A=Aluminum, C=Composite, S=Steel

*Governor controlled speeds

**Over spindle

•Oilless blades

GENERAL:

All tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.- 12-10 Series: 1/4" (6.4mm)

12-25, 12-27, 10-27, Series: 5/16" (7.9mm) 12-42 Series: 1/2" (12.7mm) STANDARD EQUIPMENT:

12-10, 12-25: Applicable collet, collet wrenches 10-27, 12-27: Spindle wrench

12-42: Nut, washer, spacer and wrenches.

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number.

Collets: See page 26

Overhose (rear exhaust): See page 62 Dead Handle: (12-10 models) 6188 Dead Handle: (12-25 Models) 8088



Low Profile Backup Pads for Random Orbital Sanders

A thinner, harder pad generally recommended for aggressive sanding and leveling of flat surfaces.

| | | PSA | Pads | Hook & Lo | op Pads |
|----------|-----------|------------|--------|------------|---------|
| Diameter | Thickness | Non-Vacuum | Vacuum | Non-Vacuum | Vacuum |
| 3 1/2" | 3/8" | 543025 | 543025 | 543026 | 543026 |
| 5" | 3/8" | 543017 | 543018 | 543019 | 543020 |
| 6" | 3/8" | 543021 | 543022 | 543023 | 543024 |







Tapered Edge Backup Pads for Random Orbital Sanders

A thicker, softer pad generally recommended for contour sanding and feather edging.

| Diameter | Thickness | PSA Pads Non-Vacuum |
|----------|-----------|------------------------|
| 5" | 3/4" | 543041 |
| 6" | 3/4" | 543042 |



Backup Pads for Orbital Sanders

PSA adhesion to tool eliminates the need for any tools when changing pads. Pad remains flat throughout full orbit at any speed.

| | | | - | - | |
|-----------|-----------|------------|--------|------------|--------|
| | | PSA Pads | | Hook & Loc | p Pads |
| Diameter | Thickness | Non-Vacuum | Vacuum | Non-Vacuum | Vacuum |
| 3-2/3"x7' | 3/8" | 543011 | _ | _ | 543014 |



Belt Sander Attachments

Dotco 12-12 and 12-13 series

| 300 Series Collet | 1/4"-28 Int. Thread | Sanding I | Belt Size | Sandir | ng Area | | | |
|---|-----------------------|-----------------|--------------------|-----------------|-----------|--|--|--|
| -36 Termination | -32 Termination | in. | mm | in. | mm | | | |
| Non-woven Attachments (used with 12,000 rpm 12-12 series) | | | | | | | | |
| 14-1715 | - | 1/2" x 18" | 13 x 457 | 1/2" x 6" | 13 x 152 | | | |
| Coated Abrasive A | ttachments (used with | 12,000 rpm 12-1 | 2 series; 20,000 r | pm 12-12 & 12-1 | 3 series) | | | |
| 14-1639 | 14-1638 | 1/4" x 12" | 6.4 x 305 | 1/4" x 4" | 6.4 x 102 | | | |
| 14-1316 | 14-1301 | 1/2" x 12" | 13 x 305 | 1/2" x 4" | 13 x 102 | | | |
| 14-1473 | 14-1463 | 1" x 12" | 25 x 305 | 1" x 4" | 25 x 102 | | | |
| 14-1319 | 14-1318 | 1/2" x 24" | 13 x 610 | 1/2" x 10" | 13 x 254 | | | |
| 14-1613 | 14-1603 | 1" x 24" | 25 x 610 | 1" x 10" | 25 x 254 | | | |



Sanding Belts - Aluminum Oxide, Resin Bond

For use with Dotco belt sanders. Minimum order: 10 of any one belt.

| Cuit Cina | | | | Belt Number | | | | |
|-----------|-----------|-----------|---------|-------------|---------|-----------|-----------|-----------|
| Grit Size | 1/4" x 12 | 1/2" x 12 | 1″ x 12 | 1/2" x 24 | 1" x 24 | 1/4" x 18 | 1/2" x 18 | 3/4" x 18 |
| 40 | | 14-1344 | | | | | | |
| 50 | | 14-1345 | | | | | | |
| 60 | 14-1590 | 14-1346 | 14-1582 | 14-1366 | 14-1642 | 14-2320 | 14-2316 | 14-2326 |
| 80 | 14-1591 | 14-1348 | 14-1583 | 14-1368 | | 14-2321 | 14-2317 | 14-2323 |
| 100 | | 14-1350 | | | | | | |
| 120 | 14-1593 | 14-1352 | 14-1585 | 14-1372 | | 14-2322 | 14-2318 | |
| 150 | | 14-1355 | | | | | | |
| 180 | 14-1596 | 14-1358 | 14-1588 | 14-1378 | 14-1648 | | | |
| 240 | | 14-1360 | | | | | | |
| 320 | | 14-1362 | | | | | | |

Sanding Belts - Non-woven

Minimum order: 10 of any one belt.

| Grit Size | Part Number | | | | |
|------------|-------------|-----------|--|--|--|
| GIR Size | 1/4″ x 18 | 3/4" x 18 | | | |
| Extra Fine | 14-1728 | | | | |
| Fine | 14-1729 | | | | |
| Medium | 14-1730 | 14-2327 | | | |
| Coarse | 14-1731 | | | | |





Spiralcool[™] Backing Pads

For Dotco sanders with 5/8"-11 threaded spindles. Pad contour develops draft action to cool disc and avoid excessive pick-up.

| | Part N | d Diameter (| (Max. rated | RPM) | |
|-------------|------------------|----------------------|------------------|-----------------|-----------------|
| Flexibility | 4" 12,000 rpm | 4 1/2" 11,000 rpm | 5″ 10,000 rpm | 7" 7,000 rpm | 9" 6,000 rpm |
| Flexible | 14-2197 | 14-2255 | 14-2115 | 14-2529 | 14-2202 |
| Medium | 14-2198 | 14-2256 | 14-2116 | 14-2200 | 14-2203 |
| Rigid | 14-2199 | 14-2257 | 14-2117 | 14-2201 | |

Save-A-Disc Pads

For Dotco sanders with 5/8"-11 threaded spindles. Ribs on the backing plate cause a flexing action which throws off accumulation.



| Diameter | Part Number | | | | | | |
|----------|-------------|----------|----------|------------|----------|--|--|
| Diameter | Maximum rpm | Assembly | Pad Only | Plate Only | Nut Only | | |
| 5" | 7,500 | 14-2515 | 14-2521 | 14-2522 | 14-2525 | | |
| 7" | 7,500 | 14-2517 | 14-2521 | 14-2523 | 14-2525 | | |
| 9" | 7,500 | 14-2519 | 14-2521 | | 14-2525 | | |

PSA Disc Holders Collet Chuck:

Chuck the PSA disc holder shank directly into the appropriate collet (1/8" or 1/4").



Threaded Spindle:

Remove the threaded shank from the PSA disc holder. Referring to the spindle adapter chart, select the correct spindle and thread it into the PSA holder.

| Part Number | Disc Holder Diameter | Shank Assembly | PSA Disc Holder Thread |
|-------------|-------------------------|-------------------|---------------------------|
| 14-1146 | 1/2″ | 1/8″ | 5-40 Female |
| 14-1105 | 1/2" | 1/4" | 5-40 Female |
| 14-1147 | 3/4" | 1/8" | 5-40 Female |
| 14-1107 | 3/4" | 1/4" | 5-40 Female |
| 14-1170 | 1" | 1/8" | 5-40 Female |
| 14-1110 | 1" | 1/4" | 5-40 Female |
| 14-1111 | 1-1/2" | 1/4" | 1/4"-20 Female |
| 14-1112 | 2" | 1/4" | 1/4"-20 Female |
| 14-1113 | 3" | 1/4" | 1/4"-20 Female |
| 14-1114 | 4" | 1/4″ | 1/4"-20 Female |



Sanding Pad Nut

For use with Dotco sanders with 5/8"-11threaded spindles.



| Part Number | Tool Series |
|-------------|--------------------------|
| 14-2118 | 5/8"-11 threaded spindle |

Spanner Wrench For use with 14-2118

Sanding Nut Pad.





Sanding Disc Cutter

An adjustment scale allows a 9" maximum diameter sanding disc to be cut down to 3" or 4" diameter. The double bevel cutting edge assures a round cut without a loose edge or raveling.

| Part Number | Description |
|--------------------|-------------|
| 14-2535 | Disc Cutter |
| Replacement Blades | S |
| 14-2590 | Upper |
| 14-2591 | Lower |
| | |

Mini Chucks

For use with Dotco 12-12 series.

To adapt right angle threaded spindle sanders for drilling, disc sanding with PSA holders, and light grinding.

| Shank Size | Part Number | | | | |
|------------|-------------|------------|--|--|--|
| Snank Size | Assembly | Collet | | | |
| 1/8" | 14-1102* | 14-0158** | | | |
| 1/4" | 14-1104* | 14-0168*** | | | |
| 6 mm | 14-1094 | 14-0170*** | | | |
| | | | | | |

Spindle Adapters

For use with PSA Disc holders.



| | | _ | | | | | | |
|-------------|---------------------------|---------------------------------|--------------------------|--|--|--|--|--|
| | Adapter Description | | | | | | | |
| Part Number | Thread (for Tool Spindle) | Thread (for PSA Disc Holder) | Maximum Disc Diameter | | | | | |
| 14-1142 | 1/4"-28 Male | 5 -40 Male | 1" | | | | | |
| 14-1144 | 1/4"-28 Male | 1/4"-20 Male | 4" | | | | | |
| 14-2903 | 5/8"-11 Male | 5/16"-24 Male | 4" | | | | | |
| 14-1212 | 5/8"-11 Male | 1/4"-20 Male | 4" | | | | | |
| 14-1211 | 5/8"-11 Female | 3/8"-24 Male | 4" | | | | | |

^{*} NOTE: For 1/4"-28 internal thread ** NOTE: For 5/16"-24 internal thread – 1/8" collet

^{***} NOTE: For 3/8"-24 internal thread – 1/4" collet



DOTCO

Dotco® drills are used daily in applications ranging from aerospace to oil fields and refineries. Three styles are available - pistol grip, straight handle, and right angle models. Drills in this section range from 0.3 – 1.5HP. Plus, dead handles are available for several models.

Parts interchangeability

Maintenance of tools can be time consuming and expensive. That is why our products have been designed with high parts interchangeability. With fewer parts required to repair our tools, less inventory of parts is required and tools are easier to repair.

Precision parts

It's simple, precision parts let operators manufacture precision products. Whether it is a spindle, a chuck, a motor or an angle head, our parts are manufactured from the finest materials available and are machined to the highest tolerances. It is understandable why we are proud of the .0005" runout on our collet model tools.

Extraordinary new drills, inspired by an extraordinary device. The human hand.

The familiar gray Dotco drill has long been the industry workhorse for the high-volume, high-repetition, high-precision demands of today's assembly line.

The new Dotco drills have been dramatically redesigned ergonomically to deliver increased comfort and productivity, while assuring decreased operator fatigue, potential for injury and downtime on the line.

And we not only changed the way Dotco drills *look*. We also changed the way they *perform*.









The miracle of technology and human engineering

Technology has allowed us to make these extraordinary improvements. Rapid prototypes are now available through our proprietary design-engineering platform, so we can do modeling in real time and put prototypes in the

hands of operators to get immediate feedback on ergonomic and performance criteria.

The handles of the new 14 Series are more oval, for example, because that's what fits the human hand better and ensures less slippage. Our human engineering research also led to the addition of a new rubber grip for better temperature control, because compressed air exhaust in a metal housing makes the tool cold to the hand and reduces speed and efficiency.

Moreover, the ideal is to have the line of action straight down the barrel so that the operator is pushing forward on the tool with the greatest control, the greatest in-line force, the least angular force and the least fatigue to the wrist. That's why we designed the new drills with ergonomically-critical finger and thumb guides. That's also why we added a finger lip under the trigger, which keeps the other fingers from

interfering with the trigger action.

The trigger, by the way, is practically forceless. It requires only 4 ounces of pressure to engage the trigger. And the trigger mechanism is designed with a pressurized tip-valve, so that once you overcome the initial resistance, you're off to the races.



Inline & Right Angle Drills Pistol Grip Drills

DOTCO®

500 - 28,500 RPM

0.3 - 0.4 hp (0.22 - 0.30 kW)

- Wide selection of tools to match your application
- Rear exhaust
- Select geared models available



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.





| Model Number | Free Speed | Drill Diameter | Type | Wei | ight | Len | gth | Head | d Ht. | Chuck | Air Inlet |
|---|------------|----------------|---------|------|------|-----|-----|------|-------|-------|-----------|
| Rear Exhaust | rpm | Capacity | Housing | lbs. | kgs | in. | mm | in. | mm | Size | Size |
| Inline 15LF Series - 0.4 hp (0.30 kW) | | | | | | | | | | | |
| 15LF081-38+ | 5,300 | 1/4" | С | 1.4 | 0.6 | 8.0 | 203 | - | - | 1/4" | 1/4" |
| 15LF082-38+ | 4,000 | 1/4" | С | 1.4 | 0.6 | 8.0 | 203 | - | - | 1/4" | 1/4" |
| 15LF083-38+ | 3,300 | 1/4" | С | 1.4 | 0.6 | 8.0 | 203 | - | - | 1/4" | 1/4" |
| 15LF087-38+ | 600 | 1/4" | С | 2.0 | 0.9 | 9.3 | 236 | - | - | 1/4" | 1/4" |
| Right Angle 15-14 Series – 0.3 hp (0.22 | kW) | | | | | | | | | | |
| 15L1489-38 | 3,600* | 1/4" | С | 1.5 | 0.7 | 8.0 | 203 | 3.0 | 76 | 1/4" | 1/4" |
| 15L1488-38 | 2,400* | 1/4" | С | 1.5 | 0.7 | 8.0 | 203 | 3.0 | 76 | 1/4" | 1/4" |

Housing Guide: A=Aluminum, C=Composite, S=Steel

* Planetary geared + Model available without chuck. Replace -38 with -40.

All Tools performance rated @ 90psi (620 kPa) air pressure. Minimum Hose I.D.- 15LF, 15-14 Series: 1/4" (6.4mm) 15-29 Series: 5/16" (7.9mm)

STANDARD EQUIPMENT:

Jacobs geared chuck, chuck key, dead handle (all inline models with chuck size greater than 1/4").

EXTRA EQUIPMENT:

For lock-off safety lever, substitute "S" for "L" in model number. Overhose (rear exhaust): See page 63 Dead Handle: 539602

Refer to Page 7 for description of Rapid Select.



DOTCO®

330 - 29,000 RPM 0.4 – 0.9 hp (0.30 – 0.67 kW)

- Non-reversible
- Ergonomically critical finger and thumb guides fit the hand to aid in control
- Excellent for aerospace, metal fab and woodworking



| Mode | Number | Free Speed | Drill Diameter | Weight** | | Length** | | Geared Chuck | Air Inlet |
|--------------------------|--------------------------|---------------|-------------------|----------|------|----------|-----|-----------------|--------------|
| With Chuck | Without Chuck | rpm | Capacity | lbs. | kgs | in. | mm | Size | Size |
| 14CF Series - 0.4 hp (0. | 30 kW) - Non-reversible | | | | | | | | |
| 14CFS90-38 | | 29,000 | 1/4" | 1.5 | 0.68 | 5.7 | 145 | 3/8" | 1/4" |
| 14CFS91-38 | | 5,200 | 1/4" | 1.5 | 0.68 | 5.7 | 145 | 3/8" | 1/4" |
| 14CFS92-38 | | 3,800 | 1/4" | 1.5 | 0.68 | 5.7 | 145 | 3/8" | 1/4" |
| 14CFS93-38 | | 3,200 | 1/4" | 1.5 | 0.68 | 5.7 | 145 | 3/8" | 1/4" |
| 14CFS94-38 | | 2,400 | 1/4" | 1.6 | 0.72 | 5.7 | 145 | 3/8" | 1/4" |
| 14CFS95-38 | | 1,000 | 1/4" | 1.8 | 0.82 | 6.9 | 175 | 3/8" | 1/4" |
| 14CFS96-38 | | 700 | 1/4" | 1.8 | 0.82 | 6.9 | 175 | 3/8" | 1/4" |
| 14CFS97-38 | | 600 | 1/4" | 1.8 | 0.82 | 6.9 | 175 | 3/8" | 1/4" |
| 14CS Series - 0.6 hp (0. | .45 kW) - Non-reversible | | | | | | | | |
| 14CSL90-38 | 14CSL90-40 | 20,000 | 1/4" | 2.1 | 0.95 | 6.3 | 160 | 1/4" | 1/4" |
| 14CSL98-38 | 14CSL98-40 | 6,000 | 1/4" | 2.1 | 0.95 | 6.3 | 160 | 1/4" | 1/4" |
| 14CSL91-38 | 14CSL91-40 | 5,200 | 1/4" | 2.1 | 0.95 | 6.3 | 160 | 1/4" | 1/4" |
| 14CSL92-38 | 14CSL92-40 | 3,200 | 1/4" | 2.1 | 0.95 | 6.3 | 160 | 1/4" | 1/4" |
| 14CSL95-51 | 14CSL95-40 | 1,300 | 3/8" | 2.9 | 1.31 | 8.1 | 205 | 3/8" | 1/4" |
| 14CSL97-51 | 14CSL97-40 | 500 | 3/8" | 2.9 | 1.31 | 8.1 | 205 | 3/8" | 1/4" |
| 14CN Series - 0.9 hp (0 | .67 kW) - Non-reversible | | | | | | | | |
| 14CNL90-38 | 14CNL90-40 | 20,000 | 1/4" | 2.2 | 1.00 | 6.8 | 173 | 1/4" | 1/4" |
| 14CNL98-38 | 14CNL98-40 | 6,000 | 1/4" | 2.2 | 1.00 | 6.8 | 173 | 1/4" | 1/4" |
| 14CNL91-51 | 14CNL91-40 | 5,200 | 3/8" | 2.4 | 1.08 | 7.2 | 183 | 3/8" | 1/4" |
| 14CNL92-51 | 14CNL92-40 | 3,200 | 3/8" | 2.4 | 1.08 | 7.2 | 183 | 3/8" | 1/4" |
| 14CNL95-51 | 14CNL95-40 | 1,300 | 3/8" | 2.8 | 1.27 | 8.6 | 218 | 3/8" | 1/4" |
| 14CNL97-53 | 14CNL97-40 | 500 | 1/2" | 3.5 | 1.59 | 9.1 | 231 | 1/2" | 1/4" |

See page 41 for additional features and benefits. Air Inlet: 1/4" NPT – Use 5/16" (7.9mm) I.D. hose.

All Tools performance rated @ 90psi (620 kPa) air pressure.

STANDARD EQUIPMENT:

14CF: Jacobs geared chuck, chuck key

14CS, 14CN: Jacobs geared chuck, chuck key, dead handle (All models with a chuck opening greater than 1/2")

EXTRA EQUIPMENT:

Overhose: See pg. 63

Cleco

Speed Range: 160 – 1400 rpm

Nominal Motor Power 1.0 HP 0.75 kW

- Trigger Start
- Non-reversible





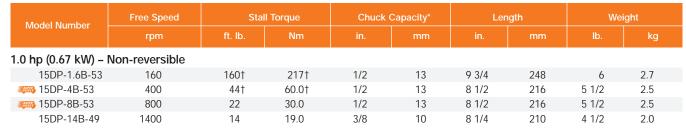
Cleco

Speed Range: 600 – 2600 rpm

Nominal Motor Power 0.7 HP 0.5 kW

- Sand Cast Handle
- Hardened Steel Back Cap
- **■** Governed Speed Control
- Variable Speed
- Calibrated Speed Control
- Non-reversible





GENERAL:

Air Inlet: 3/8" NPTF Minimum Hose Size: 3/8" Spindle Thread: 1/2"-20 Spindle Offset: Pistol Grip: 31/32"

STANDARD EQUIPMENT:

Operating instructions and service manual Dead handles on all models except 15DP-14B

Refer to page 7 for description of Rapid Select.

*CAPACITY CAUTION NOTE:

Pistol Grip 15 Series Drills must be equipped with support handle (881580) when used with chucks larger than 3/8" capacity. †Theoretical stall torque based on gear reduction. These tools are intended for slow speed applications and not high torque applications. High maintenance should be expected if tools are operated in their upper torque range.

CAUTION:

High reaction torque may be experienced with any drill at breakthrough. Caution must be exercised when using any cutting tool because of the possibility of the cutting tool bending or breaking. Cutting tool maximum speed rating must equal or exceed speed of tool. Eye protection must be worn while operating power tools.



| Model Number | Speeds rpm | | Chuck Capacity* | | Length | | Weight | |
|----------------------------------|------------|------------|-----------------|----|--------|-----|--------|-----|
| | Free | Governed | in. | mm | in. | mm | lb. | kg |
| 0.7 hp (0.5 kW) - Variable Speed | | | | | | | | |
| 135DPV-7B-43 | 600 | 150 - 550 | 3/8 | 10 | 9 5/8 | 244 | 3 5/8 | 1.6 |
| 135DPV-7B-50 | 600 | 150 - 550 | 1/2 | 13 | 9 5/8 | 244 | 3 5/8 | 1.6 |
| 135DPV-14B-50 | 1250 | 400 - 1200 | 1/2 | 13 | 9 1/4 | 235 | 3 3/8 | 1.5 |
| 135DPV-14B-51 | 1250 | 400 - 1200 | 3/8 | 10 | 9 1/4 | 235 | 3 3/8 | 1.5 |
| 135DPV-28B-51 | 2600 | 700 - 2400 | 3/8 | 10 | 8 1/2 | 216 | 3 1/8 | 1.4 |

GENERAL: Air Inlet: 1/4" NPT Minimum Hose Size: 1/4" (6mm) Spindle Offset: 25/32" (20mm)
Tool performance rated at 90 psi (620kPa) air pressure.

STANDARD EQUIPMENT:

Operating instructions and service manual 3-Jaw Chuck and Key

* CAPACITY CAUTION NOTE:

135DPV Drills must be equipped with support handle (861006) if 1/2" (13mm) capacity chuck is specified.

CAUTION:
High reaction torque may be experienced with any drill at breakthrough. Caution must be exercised when using any cutting tool because of the possibility of the cutting tool bending or breaking.

Cutting tool maximum speed rating must equal or exceed speed of Cutting tool maximum speed rating must equal or exceed speed of tool. Eye protection must be worn while operating power tools.

Right Angle Drills Right Angle Drills

DOTCO®

320 - 5,600 RPM

0.4 – 0.9 hp (0.30 – 0.67 kW)

■ An impressive number of speeds to match your drilling application

■ Wide range of angle head designs - 45°, mini 90°, 360°, compact or heavy duty 90°



Safety Lever Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.



Optional Angle Heads

(NOTE: All models not available with all angle heads.)

| Termination | Spindle Thread |
|---------------|-------------------|
| 600 Series Mi | ni Angle Head |
| -61 | #10-32 Internal |
| -62 | 1/4"-28 Internal |
| -63 | 9/32"-40 Internal |
| -64 | 5/16"-24 Internal |
| | 4-146" |
| | 600 Series |

| Termination | Spindle Thread |
|----------------|-------------------|
| 700 Series Cor | mpact Angle Head |
| -72 | 1/4"-28 Internal |
| -73 | 9/32"-40 Internal |
| -74 | 5/16"-24 Internal |
| + | 700 Series |



-42 -43

| Termin 500 Ser -52 -53 -54 -55 -59 -59 |
|---|
| -52 -53 -54 -55 -59 -591 |
| -53 -54 -55 -59 -591 |
| -54 -55 -59 -591 |
| -55 -59 -59l |
| -59 -59l |
| -591 |
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| | Free Speed | Drill Diameter | Туре | We | e ight | Le | ngth | Spindle | Air Inlet |
|-------------------------------|-----------------------|-------------------|---------|------|---------------|------|------|----------|--------------|
| Model Number | rpm | Capacity | Housing | lbs. | kgs | in. | mm | Size | Size |
| Light Duty Head – 15LF Series | - 0.4 hp (0.30 kW) - | - Rear Exhau | st | | | | | | |
| 15LF281-62 | 5,300 | 1/4" | С | 1.6 | 0.75 | 10.7 | 272 | 1/4"-28* | 1/4" |
| 15LF282-62 | 4,000 | 1/4" | С | 1.6 | 0.75 | 10.7 | 272 | 1/4"-28* | 1/4" |
| 15LF283-62 | 3,300 | 1/4" | С | 1.6 | 0.75 | 10.7 | 272 | 1/4"-28* | 1/4" |
| 15LF284-62 | 2,400 | 1/4" | С | 1.8 | 0.85 | 11.1 | 282 | 1/4"-28* | 1/4" |
| 15LF285-62 | 1,000 | 1/4" | С | 1.9 | 0.85 | 11.8 | 300 | 1/4"-28* | 1/4" |
| 15LF286-62 | 750 | 1/4" | С | 1.9 | 0.85 | 11.8 | 300 | 1/4"-28* | 1/4" |
| 15LF287-62 | 600 | 1/4" | С | 1.9 | 0.85 | 11.8 | 300 | 1/4"-28* | 1/4" |
| ight Duty Head - 15LS Series | - 0.6 hp (0.45 kW) | - Rear Exhau | ıst | | | | | | |
| 15LS281-62 | 5,430 | 1/4" | С | 2.3 | 1.05 | 11.5 | 292 | 1/4"-28* | 1/4" |
| 15LS282-62 | 3,370 | 1/4" | С | 2.3 | 1.05 | 11.5 | 292 | 1/4"-28* | 1/4" |
| 15LS283-62 | 2,010 | 1/4" | С | 2.3 | 1.05 | 11.5 | 292 | 1/4"-28* | 1/4" |
| 15LS284-62 | 1,660 | 1/4" | С | 1.8 | 0.85 | 12.4 | 315 | 1/4"-28* | 1/4" |
| 15LS285-62 | 1,360 | 1/4" | С | 1.9 | 0.85 | 12.7 | 323 | 1/4"-28* | 1/4" |
| 15LS286-62 | 840 | 1/4" | С | 1.9 | 0.85 | 12.7 | 323 | 1/4"-28* | 1/4" |
| 15LS287-62 | 500 | 1/4" | С | 1.9 | 0.85 | 12.7 | 323 | 1/4"-28* | 1/4" |
| ight Duty Head - 15LN Series | s - 0.9 hp (0.67 kW) | - Rear Exhau | ıst | | | | | | |
| 15LN288-62 | 5,600 | 1/4" | С | 2.5 | 1.15 | 12.0 | 305 | 1/4"-28* | 1/4" |
| 15LN281-62 | 5,000 | 1/4" | С | 2.5 | 1.15 | 12.0 | 305 | 1/4"-28* | 1/4" |
| 15LN282-62 | 3,100 | 1/4" | С | 2.5 | 1.15 | 12.0 | 305 | 1/4"-28* | 1/4" |
| 15LN284-62 | 1,530 | 1/4" | С | 2.5 | 1.15 | 12.0 | 305 | 1/4"-28* | 1/4" |
| leavy Duty Head - 15LF Serie | es - 0.4 hp (0.30 kW) | - Rear Exha | ust | | | | | | |
| 15LF281-52 | 3,700 | 1/4" | С | 1.7 | 0.75 | 11.0 | 280 | 1/4"-28* | 1/4" |
| 15LF282-52 | 2,800 | 1/4" | С | 1.7 | 0.75 | 11.0 | 280 | 1/4"-28* | 1/4" |
| 15LF283-52 | 2,300 | 1/4" | С | 1.7 | 0.75 | 11.0 | 280 | 1/4"-28* | 1/4" |
| 15LF285-52 | 700 | 1/4" | С | 2.0 | 0.95 | 12.0 | 305 | 1/4"-28* | 1/4" |
| 15LF286-52 | 525 | 1/4" | С | 2.0 | 0.95 | 12.0 | 305 | 1/4"-28* | 1/4" |
| 15LF287-52 | 420 | 1/4" | С | 2.0 | 0.95 | 12.0 | 305 | 1/4"-28* | 1/4" |
| leavy Duty Head - 15LS Serie | es – 0.6 hp (0.45 kW) | - Rear Exha | ust | | | | | | |
| 15LS281-52 | 3,800 | 1/4" | С | 2.4 | 1.05 | 11.0 | 297 | 1/4"-28* | 1/4" |
| 15LS282-52 | 2,360 | 1/4" | С | 2.4 | 1.05 | 11.0 | 297 | 1/4"-28* | 1/4" |
| 15LS283-52 | 1,410 | 1/4" | С | 2.4 | 1.05 | 11.0 | 297 | 1/4"-28* | 1/4" |
| 15LS287-52 | 350 | 1/4" | С | 2.8 | 1.25 | 12.3 | 330 | 1/4"-28* | 1/4" |
| leavy Duty Head - 15LN Serie | es - 0.9 hp (0.67 kW) | – Rear Exha | ust | | | | | | |
| 15LN288-52 | 3,900 | 1/4" | С | 2.6 | 1.15 | 11.5 | 310 | 1/4"-28* | 1/4" |
| 15LN281-52 | 3,500 | 1/4" | С | 2.6 | 1.15 | 11.5 | 310 | 1/4"-28* | 1/4" |
| 15LN282-52 | 2,170 | 1/4" | С | 2.6 | 1.15 | 11.5 | 310 | 1/4"-28* | 1/4" |
| 15LN283-52 | 1,300 | 1/4" | С | 2.6 | 1.15 | 11.5 | 310 | 1/4"-28* | 1/4" |
| 15LN284-52 | 1,070 | 1/4" | С | 3.0 | 1.35 | 12.8 | 343 | 1/4"-28* | 1/4" |
| 15LN285-52 | 870 | 1/4" | С | 3.0 | 1.35 | 12.8 | 343 | 1/4"-28* | 1/4" |
| 15LN286-52 | 540 | 1/4" | С | 3.0 | 1.35 | 12.8 | 343 | 1/4"-28* | 1/4" |
| 15LN287-52 | 320 | 1/4" | С | 3.0 | 1.35 | 12.8 | 343 | 1/4"-28* | 1/4" |

* Internal Thread

GENERAL:

Minimum Hose I.D.- 15LF, 15LS, 15LN Series: 1/4" (6.4mm) All Tools performance rated @ 90psi (620 kPa) air pressure.

STANDARD EQUIPMENT:

Light Duty Tools: 600 Series Mini Angle Head with 1/4"-28 internal thread Heavy Duty Tools: 500 Series Heavy Duty Angle Head with 1/4"-28



For lock-off safety lever, substitute "S" for "L" in model number. Overhose (rear exhaust): See page 63 Collets for 9/32"-40 terminations: See page 48

OPTIONAL CHUCK TERMINATIONS:
NOTE: The Light Duty model numbers shown in the above table are equipped with the 600 series (-62) angle head with 1/4"-28 internal thread. The Heavy Duty model numbers are equipped with the 500 series (-52) angle head with 1/4"-28 internal thread. To order other angle head configurations, the proper termination code from the charts on page 49 must be specified, in place of the standard -62 or -52 termination, when ordering. All models not available with all angle heads.

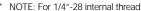
Drill Accessories Drill Accessories

Mini Chucks

For use with DOTCO 12-12 series. To adapt right angle threaded spindle sanders for drilling, disc sanding with PSA holders, and light grinding.

| Shank Size | Assembly | Collet | | | | |
|-------------------------------------|----------|------------|--|--|--|--|
| 1/8" | 14-1102* | 14-0158** | | | | |
| 1/4" | 14-1104* | 14-0168*** | | | | |
| 6 mm | 14-1094 | 14-0170*** | | | | |
| * NOTE: For 1/4" 20 internal thread | | | | | | |





** NOTE: For 5/16"-24 internal thread – 1/8" collet *** NOTE: For 3/8"-24 internal thread – 1/4" collet

Cone Jaw Chuck

| 0000 | | | |
|----------|--------|-------------------------------------|----|
| Part No. | | Description | 40 |
| 1020699 | 1/4" (| capacity with a 1/4"-28 male thread | |



| Part No. | Thread Size | Capacity | Description | Term. |
|----------|----------------|----------|-------------------|-------|
| 1005078 | 3/8"-24 | 1/4" | 1 BA | -38 |
| 1001505 | 3/8"-24 | 1/4" HD | 7 BA | -42 |
| 1110945 | 3/8"-24 | 3/8" | Keyless (31073) | -56 |
| 863420 | 3/8"-24 | 3/8" | 22 BA (It. duty) | -47 |
| 1004422 | 3/8"-24 | 3/8" | 2 BA (med. duty) | -43 |
| 1001252 | 3/8"-24 | 3/8" | 41 BA (med. duty) | -51 |
| 1009726 | 3/8"-24 | 1/2" | 33 BA | -53 |
| 1075 | 5/16"-24 | 5/32" | *OB | 37 |



300 Series Collet Chuck

Use with Standard Collet: 1/4" (#308). Termination Number: -36

| Part Number | Description |
|-------------|---|
| 14-1148 | 1/64"-1/4" capacity with a 5/16"-24 female thread |

Quick-Change Chuck Thread Size Capacity Part Number 3/8"-24 1/4" Hex 849414







Quick Change Pressure Foot Adapter

For use on 1"-20 external thread tools

| Diameter "A" |
|--------------|
| 1.375/1.373 |
| 1.437/1.435 |
| 1.501/1.499 |
| 1.626/1.623 |
| |



Vacuum Attachment

For use on Dates nistal arin drills

| pistoi grip ariis. |
|---|
| Description |
| ools |
| Shop Vac Shroud Only |
| ools |
| Shop Vac Shroud Only |
| Shroud, Venturi Vacuum Attachment & Bag |
| |

Dead Handles

| Drill Model | Part Number |
|-------------|-------------|
| 8 | 861006 |
| 111 | 861006 |
| 135 | 861006 |
| 15 | 881580 |
| 136 | 861006 |
| 88 | 1580 |

Retrofit Kits

Retrofit your existing Dotco 15CFS and Buckeye 21D drills to the new Dotco 14CFS series.

| Part No. | Retrofit kit for |
|----------|--------------------|
| 01-1401 | Dotco 15CFS series |
| 01-1402 | Buckeye 21D series |

Collets

For use on Dotco 15LF, 15LS & 15LN right angle drills with 9/32"-40 spindles.

(Termination codes: - 43, -53, -63, -73, & -93)



| Part | Drill | | | II Part | | | Drill | |
|---------|-------|-------|-----|---------|---------|------|-------|-----|
| Number | Size | Dec. | mm | | Number | Size | Dec. | mm |
| 1005180 | 1/16 | .0625 | 1.6 | | 1005873 | 31 | .120 | 3.0 |
| 1005182 | 3/32 | .0937 | 2.4 | | 1013904 | 30 | .1285 | 3.3 |
| 1005183 | 7/64 | .1094 | 2.8 | | 1005872 | 27 | .144 | 3.7 |
| 1005184 | 1/8 | .125 | 3.2 | | 1006373 | 26 | .147 | 3.7 |
| 1005185 | 9/64 | .1406 | 3.6 | | 1005926 | 22 | .157 | 4.0 |
| 1005186 | 5/32 | .1562 | 4.0 | | 1005682 | 21 | .159 | 4.0 |
| 1005187 | 11/64 | .1719 | 4.4 | | 1005876 | 20 | .161 | 4.1 |
| 1005188 | 3/16 | .1875 | 4.8 | | 1006035 | 19 | .166 | 4.2 |
| 1006408 | 53 | .0595 | 1.5 | | 1005977 | 17 | .173 | 4.4 |
| 1006412 | 51 | .067 | 1.7 | | 1005927 | 13 | .185 | 4.7 |
| 1005875 | 46 | .081 | 2.1 | | 1005871 | 12 | .189 | 4.8 |
| 1005684 | 40 | .098 | 2.5 | | 1006001 | 11 | .191 | 4.9 |
| 1006395 | 39 | .0995 | 2.5 | _ | 1005681 | 10 | .1935 | 4.9 |
| | | | | | | | | |

Optional Drill Attachments

For use on Dotco 15LF, 15LS, and 15LN series. Capacity: 1/4" Diameter Drill

These drill attachments can be ordered as a separate accessory item or as part of a complete model. To order as a complete model, use the basic model number from the appropriate 15LF, 15LS, or 15LN catalog page and replace the termination number (-32 for example) with the termination number of the desired optional attachment (-71 for example) from this page.

| Part Number | Termination | Spindle Thread |
|-----------------------------|----------------|--------------------------|
| Compact Angle Head | - 700 Series | |
| 1025477 | -72 | 1/4"-28 Internal Thread |
| 1025476 | -73 | 9/32"-40 Internal Thread |
| 1025668 | -74 | 5/16"-24 Internal Thread |
| Mini Angle Head - 600 | Series | |
| 1025314 | -61 | #10-32 Internal Thread |
| 1025409 | -62 | 1/4"-28 Internal Thread |
| 1025313 | -63 | 9/32"-40 Internal Thread |
| 1025328 | -64 | 5/16"-24 Internal Thread |
| Heavy Duty Angle Hea | d - 500 Series | |
| 1021289 | -52 | 1/4"-28 Internal Thread |
| 1021292 | -53 | 9/32"-40 Internal Thread |
| 1021291 | -54 | 5/16"-24 Internal Thread |
| 1025780 | -55 | 3/8"-24 Internal Thread |
| 45° Angle Head | | |
| 1025730 | -42 | 1/4"-28 Internal Thread |
| 1025731 | -43 | 9/32"-40 Internal Thread |
| 1025733 | -44 | 5/16"-24 Internal Thread |
| 360° Angle Head | | |
| 1025696 | -91 | #10-32 Internal Thread |
| 1025694 | -92 | 1/4"-28 Internal Thread |
| | | |









DOTCO®

9,000 - 34,000 RPM 0.3 – 1.7 hp (0.22 – 1.27 kW)

- All models oil free
- Patent pending governed design allows the tool to idle for long life but provides full power under load
- Roll valve gives easy, convenient operation



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.





*Router guides not included.



| | Model Number | | Free Speed Type | | Shank Diameter | Weight | | Length | | Air Inlet |
|---|----------------------|----------------------|--------------------|---------|-------------------|--------|-----|--------|-----|--------------|
| Front Exhaust | Side Exhaust | Rear Exhaust | rpm | Housing | Capacity Ibs | | kgs | in. | mm | Size |
| 12-10 Series – 0.3 hp (.22 kW) | | | | | | | | | | |
| 12L1001-36RT | | | 34,000 | С | 1/4" | 1.4 | 0.6 | 6.7 | 170 | 1/4" |
| 12L1000-36RT | | | 30,000 | С | 1/4" | 1.4 | 0.6 | 6.7 | 170 | 1/4" |
| 12-20 Series - 0.6 | hp (.45 kW) | | | | | | | | | |
| 12L2000-01RT | | 12L2080-01RT | 25,000 | С | 1/4" | 1.9 | 0.9 | 7.5 | 191 | 1/4" |
| 12L2001-01RT• | | 12L2081-01RT• | 20,000 | С | 1/4" | 1.9 | 0.9 | 7.5 | 191 | 1/4" |
| 12-25 Series – 0.9 hp (.67 kW) | | | | | | | | | | |
| 12L2500-01RT | | 12L2580-01RT | 23,000 | С | 1/4" | 2.6 | 1.2 | 7.1 | 180 | 1/4" |
| | | 12L2582-01RT• | 18,000 | С | 1/4" | 2.6 | 1.2 | 7.1 | 180 | 1/4" |
| | | 12L2580-0124RT | 23,000 | С | 3/8" | 2.6 | 1.2 | 7.1 | 180 | 1/4" |
| | | 12L2582-0124RT• | 18,000 | С | 3/8" | 2.6 | 1.2 | 7.1 | 180 | 1/4" |
| 12-40 Series - 1.7 | hp (1.27 kW) | | | | | | | | | |
| 12L4018-01• | | | 18,000 | С | 1/4" | 4.2 | 1.9 | 11.3 | 287 | 1/2" |
| 10-43 Series - 1.7 | hp (1.27 kW) - Ba | ase Mount | | | | | | | | |
| | ™ 10T4318-62• | | 18,000 | Α | 3/8" | 7.4 | 3.4 | 7.1 | 180 | 1/2" |
| | 10T4316-62• | | 16,000 | Α | 3/8" | 7.4 | 3.4 | 7.1 | 180 | 1/2" |
| | 10T4309-62• | | 9,000 | Α | 3/8" | 7.4 | 3.4 | 7.1 | 180 | 1/2" |
| 11-43 Series* - 1.7 | hp (1.27 kW) – N | Iountable Motor Unit | | | | | | | | |
| | 11T4318-62• | | 18,000 | Α | 3/8" | 5.5 | 2.5 | 7.1 | 180 | 1/2" |
| Housing Guide: A=Aluminum, C=Composite, S=Steel | | | | TANDARD | EQUIPMENT | : | | | | |

Housing Guide: A=Aluminum, C=Composite, S=Steel
*NOTE: The 11-43 series is the power unit of the 10-43 series.
• Oilless blades
GENERAL:

GENERAL:

Minimum Hose I.D.- 12-10 Series: 1/4" (6.4mm)

12-20, 12-25 Series: 5/16" (7.9mm) 12-40,10-43, 11-43 Series: 1/2" (12.7mm)

All tools performance rated @ 90psi (620 kPa) air pressure.

Collet, applicable wrenches

EXTRA EQUIPMENT:For lock-off safety lever, substitute "S" for "L" in model number. Collets: See page 26 Overhose (rear exhaust): See page 63

ATTACHMENT GUIDES: See pg. 52



Router Accessories Router Accessories

Router Assemblies

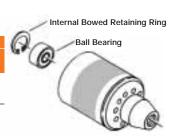
For use with Dotco 12-10, 12-20 and 12-25 series.

| | Cutter | Part Number | | | | | | |
|-------------------|-------------------|------------------------|------------------|---------|------|----------|-------------------|--|
| Tool Series | Shank Capacity | Complete Attachment | Nose Housing* | Bearing | Ring | Lock Nut | Router Housing | |
| 12-10 | 1/4" | 14-2187 | 14-2176 | 14-0508 | 1098 | 14-2082 | 14-1180 | |
| 12-20/12-25 | 1/4" | 14-2180 | 14-2176 | 14-0508 | 1098 | 14-2082 | 14-2180 | |
| 12-20/12-25 | 3/8" | 14-2429 | 14-2426 | 14-0533 | 1068 | 14-2082 | 14-2180 | |
| 12-12/12-22/12-27 | 1/4" | 7197 | | 14-0508 | 1098 | N/A | N/A | |



For use with Dotco 12-40 series.

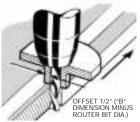
| | | Part Number | | | | | |
|-------------|--------------------------|-----------------|---------|-------------------|--|--|--|
| Tool Series | Cutter Shank Capacity | Nose Housing | Bearing | Retaining RIng | | | |
| 12-40 | 1/4" | 4272 | 14-0508 | 1098 | | | |
| 12-40 | 3/8" | 4263 | 14-0533 | 1068 | | | |





Router Guides

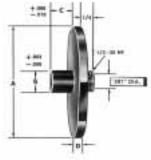
For use on Dotco 12-10, 12-20, 12-20, 12-25 and 12-40 series.



The minimum router bit length (OAL) to be used is determined by the formula: OAL = 1-13/16" + C + P (series 12-10);OAL = 2"+C+P (series 12-20 & 12-25). "C" is the "C" dimension of the router guide and "P" is the desired protrusion of the router bit.

Important: Insert bit into collet as far as possible, then pull out 1/16" and tighten collet.

In An Emergency, if it is necessary to pull out the bit more than 1/4", be sure to insert a short length of blank shank (not to exceed 5/8" long) in the bottom of the collet before inserting the bit.



| | | - | | | | | |
|-----------|------------------|---------|--------|-----|--|--|--|
| Part | Dimensions (in.) | | | | | | |
| Number | Α | В | С | D | | | |
| For Route | er Bits | with 1/ | 4" Sha | nks | | | |
| 14-2703 | 3/4 | 3/8 | 1/2 | 1/8 | | | |
| 14-2400 | 1 | 3/8 | 1/8 | 1/8 | | | |
| 14-2401 | 1 | 3/8 | 1/4 | 1/8 | | | |
| 14-2402 | 1 | 3/8 | 3/8 | 1/8 | | | |
| 14-2406 | 1 | 7/16 | 1/8 | 1/8 | | | |
| 14-2407 | 1 | 7/16 | 1/4 | 1/8 | | | |
| 14-2408 | 1 | 7/16 | 3/8 | 1/8 | | | |
| 14-2411 | 1 | 1/2 | 1/4 | 1/8 | | | |
| 14-2412 | 1 | 1/2 | 1/2 | 1/8 | | | |
| 14-2413 | 1 | 1/2 | 5/8 | 1/8 | | | |

14-2414

14-2417

14-2420 14-2421 14-2500 1 1/2 14-2501 1 1/2 14-2502 1 1/2 14-2505 1 1/2 14-2506

14-2507

14-2510

14-2511 1 1/2

14-2512 1 1/2

14-2600 2 1/2

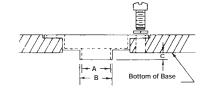


| Dimensions (in.) | | Part | | Dimensi | ons (in.) | | |
|--------------------------|-----|------|----------|---------|-----------|--------|-----|
| В | С | D | Number | Α | В | С | D |
| with 1/4" Shanks For Rou | | | For Rout | er Bits | with 3/ | 8" Sha | nks |
| 3/8 | 1/2 | 1/8 | 14-2531 | 1 1/2 | 1/2 | 3/8 | 1/8 |
| 3/8 | 1/8 | 1/8 | 14-2538 | 1 1/2 | 1/2 | 1/2 | 1/8 |
| 3/8 | 1/4 | 1/8 | 14-2539 | 1 1/2 | 1/2 | 5/8 | 1/8 |
| 3/8 | 3/8 | 1/8 | 14-2540 | 1 1/2 | 9/16 | 3/8 | 1/8 |
| 7/16 | 1/8 | 1/8 | 14-2541 | 1 1/2 | 9/16 | 1/2 | 1/8 |
| 7/16 | 1/4 | 1/8 | 14-2542 | 1 1/2 | 9/16 | 5/8 | 1/8 |
| 7/16 | 3/8 | 1/8 | 14-2893 | 1 1/2 | 5/8 | 3/8 | 1/8 |
| 1/2 | 1/4 | 1/8 | 14-2925 | 1 1/2 | 5/8 | 1/2 | 1/8 |
| 1/2 | 1/2 | 1/8 | 14-2544 | 1 1/2 | 5/8 | 5/8 | 1/8 |
| 1/2 | 5/8 | 1/8 | 14-2240 | 2 1/2 | 1/2 | 3/8 | 1/8 |
| 1/2 | 3/4 | 1/8 | 14-2632 | 2 1/2 | 1/2 | 1/2 | 1/8 |
| 9/16 | 1/8 | 1/8 | 14-2633 | 2 1/2 | 1/2 | 5/8 | 1/8 |
| 5/8 | 1/8 | 1/8 | 14-2634 | 2 1/2 | 9/16 | 3/8 | 1/8 |
| 5/8 | 5/8 | 1/8 | 14-2630 | 2 1/2 | 9/16 | 1/2 | 1/8 |
| 3/8 | 1/8 | 1/8 | 14-2635 | 2 1/2 | 9/16 | 5/8 | 1/8 |
| 3/8 | 1/4 | 1/8 | 14-2243 | 2 1/2 | 5/8 | 3/8 | 1/8 |
| 3/8 | 3/8 | 1/8 | 14-2636 | 2 1/2 | 5/8 | 1/2 | 1/8 |
| 7/16 | 1/8 | 1/8 | 14-2631 | 2 1/2 | 5/8 | 5/8 | 1/8 |
| 7/16 | 1/4 | 1/8 | | | | | |
| 7/16 | 3/8 | 1/8 | | | | | |
| 1/2 | 1/4 | 1/8 | | | | | |

Dotco 10-43 Series Router Template Guides

| | Dime | nsions in Ir | For use w/router | |
|-------------|------|--------------|------------------|-------------|
| Part Number | Α | В | С | bits up to: |
| 14-4019 | 5/16 | 3/8 | 3/16 | 1/4" |
| 14-4020 | 3/8 | 7/16 | 5/16 | 5/16" |
| 14-4021 | 9/16 | 5/8 | 3/16 | 1/2″ |





Rivet Trimmer Attachment

For use on Dotco 12-12 series front or rear exhaust collet models.

Trims "pop" or "blind" rivets up to 3/16" diameter, also suitable for shaving small welds. Micrometer adjustment controls height of cut to .001". Runner pads minimize scratching of the work surface.

| Part No. | Diameter | Shank | Length | Description | Recommended Use |
|----------|----------|-------|--------|------------------------|-----------------|
| Trimmer | | | | | |
| 14-1723 | | | | | |
| Cutters | | | | | |
| 14-1732 | 3/4" | 1/4" | 1 7/8" | Inverted Cone, carbide | Steel Rivets |
| 14-1332 | 1/2" | 1/4" | 1 7/8" | Cylindrical, carbide | Shaving welds |



Two Handed Router Base Use with front or rear exhaust collet models.

Two handed control for router applications. Easy depth adjustment.

Can also be used with 10-43 template guides. Cutters: 14-2442 (combination flush/bevel 22°)

| Part Number | Series |
|-------------|----------------------------|
| 14-1577 | Dotco 12-10 Series |
| 14-2577 | Dotco 12-20 & 12-25 Series |



Laminate Trimmer Attachment

| Part Number | Series |
|-------------|----------------------------|
| 14-1178 | Dotco 12-10 Series |
| 14-2178 | Dotco 12-20 & 12-25 Series |





1/2

1/2

3/8

1/2

1/2

1/8

1/8

1 1/2

1 1/2

1 1/2

DOTCO®

9,000 - 34,000 RPM 0.3 – 1.7 hp (0.22 – 1.27 kW)



Beginning July 2004, all Dotco "S" tools will be shipped with our new comfort grip safety lever.



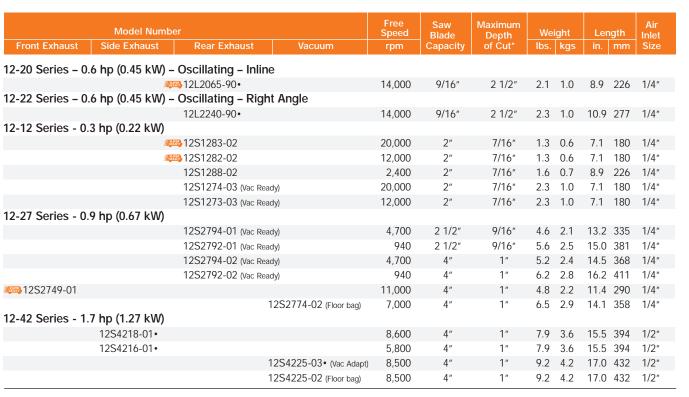


136 Series Band Saw

■ Variable Speed Control

Adjustable Handle

■ Lock-off Lever Start



*NOTE: Maximum depth of cut is based on maximum saw blade capacity.

GENERAL:

Minimum Hose I.D.- 12-12 Series: 1/4" (6.4mm)

12-20,12-22, 12-25, 12-27 Series: 5/16" (7.9mm)

12-42 Series: 1/2" (12.7mm)

All tools performance rated @ 90psi (620 kPa) air pressure.

STANDARD EQUIPMENT:

Applicable wrenches, oilless blades (•) 12-27 & 12-42 Series: 3/4" Arbor adapter

EXTRA EQUIPMENT:

Overhose (rear exhaust): See page 63

Blades: See pg. 56

Vacuum conversion kits for standard models see pg. 57 Arbor Adapters (12-7 Models): Order 14-2596 and 14-2597 to adapt to 3/4" arbor hole saw blades.

OPTIONAL EQUIPMENT:

12-27 & 12-42 Arbor adapters: May be substituted on request: 1/2" arbor hole – 2 spacers (14-2575) 5/8" arbor hole – bushing (14-2574) 7/8" arbor hole – bushing (14-2576) 1" arbor hole – bushing (14-2572)

Refer to Page 7 for description of Rapid Select.



| | Cutting | Capacity | Blade Capacity | | | Length | | Height | | Width | | Weight | |
|-----------------------------------|---------|----------|--------------------|------------------|-------|--------|-----|--------|-----|-------|------|--------|--|
| Model | in. | mm | in. | mm | in. | n. mm | | mm | in. | mm | lbs. | kg | |
| 136 Series Band Saw75 hp (.56 kW) | | | | | | | | | | | | | |
| 136BSV-4 | 4.8 | 122 | 44 7/8 x 1/2 x .02 | 1140 x 12.7 x .5 | 22.25 | 565 | 7.0 | 178 | 8.3 | 211 | 12.5 | 5.7 | |

GENERAL:

Air Inlet: 1/4" NPTF

Minimum Hose Size: 1/4"

Tool performance rated at 90 psi (620kPa) air pressure.

STANDARD EQUIPMENT:

Operating instructions and service manual

18 teeth/in. blade: 204271

OPTIONAL EQUIPMENT:

24 teeth/in. blade: 204272

Saw Accessories Saw Accessories









| Part Number | Diam | neter Type | 1 | Maximum Depth & Width of Cut | Maxim rpm | ım | Recommended Use (Guidelines only) |
|--------------|--------------|--------------------------|---------|---------------------------------|--------------|----------|---|
| Saw Blades - | 1/4" arbor h | nole | | | | | |
| 14-1875 | 1 1/4" | High Speed Steel 22 Teet | h 3/32" | x 1/16" | 12,000 | Aluminu | ım, Laminated Plastics, Pressed Board, Wood |
| 14-0930 | 1 1/4" | High Speed Steel 44 Teet | h 3/32" | x 1/16" | 12,000 | Aluminu | ım, Laminated Plastics, Pressed Board, Wood |
| 14-1895 | 1 1/2" | High Speed Steel 22 Teet | h 7/32" | x 1/16" | 12,000 | Aluminu | ım, Laminated Plastics, Pressed Board, Wood |
| 14-1890 | 2" | High Speed Steel 22 Teet | h 7/16' | x 1/16" | 12,000 | Aluminu | ım, Laminated Plastics, Pressed Board, Wood |
| 14-1891 | 2" | High Speed Steel 44 Teet | h 7/16' | x 1/16" | 12,000 | Aluminu | ım, Laminated Plastics, Pressed Board, Wood |
| 14-1892 | 2" | High Speed Steel 60 Teet | h 7/16' | x 1/16" | 12,000 | Aluminu | ım, Laminated Plastics, Pressed Board, Wood |
| 14-1396* | 1 1/2" | Carbide Chip 36/80 Grit | 7/32" | x 3/32" | 20,000 | Fibergla | ss, Rubber |
| 14-1395* | 2" | Carbide Chip 36/80 Grit | 7/16 | x 3/32" | 20,000 | Fibergla | ss, Rubber |
| 14-1398* | 1 1/2" | Diamond Chip 40/60 Grit | 7/32" | x 5/64" | 20,000 | Fibergla | ss, Rubber |
| 14-1400* | 2" | Diamond Chip 40/60 Grit | 7/16 | x 5/64" | 20.000 | Fiberala | ss. Rubber |

^{*}CAUTION: Use only for sawing non-metallic materials.

| Part Number | Diameter | Туре | Maximum Depth of Cut | Use With Model | Recommended Use Up To (Guidelines only) |
|--------------|-----------|---------------------------|-------------------------|-------------------|---|
| Saw Blades - | 7/16" arb | or hole | | | |
| 14-2147 | 2 1/2" | High Speed Steel 44 Teeth | 9/16" | 12S2794-01 | 1/4" Aluminum, 1/2" Plywood, 1/2" Phenolic |
| 14-2146 | 2 1/2" | High Speed Steel 80 Teeth | 9/16" | 12S2793-01 | 16 Gauge Steel |
| 14-2928 | 3 3/8" | High Speed Steel 60 Teeth | 15/16" | 12S2794-02 | 1/4" Aluminum, 1/2" Plywood, 1/2" Phenolic |
| 14-2929 | 3 3/8" | High Speed Steel 80 Teeth | 15/16" | 12S2792-02 | 20 Gauge Steel, Paneling, Plywood |
| 14-1887 | 2" | High Speed Steel 22 Teeth | 7/16" x 1/16" | 12S1288-04 | Aluminum, Laminated Plastics, Pressed Board, Wood |
| 14-1888 | 2" | High Speed Steel 44 Teeth | 7/16" x 1/16" | 12S1288-04 | Aluminum, Laminated Plastics, Pressed Board, Wood |
| 14-1889 | 2" | High Speed Steel 60 Teeth | 7/16" x 1/16" | 12S1288-04 | Aluminum, Laminated Plastics, Pressed Board, Wood |

| Part Number | Diameter | Туре | Maximum Depth & Width of Cut | Recommended Use (Guidelines only) |
|-------------------|------------|---------------------------|---------------------------------|--|
| Saw Blades - 3/4" | arbor hole | | | |
| 14-2701* | 4" | Carbide Chip 36/80 Grit** | 1" x 1/8" | Fiberglass, Hard Rubber |
| 14-2694* | 4" | Carbide Chip 36 Grit | 1" x 11/64" | Hard Rubber |
| 14-2697* | 4" | Carbide Chip 80 Grit | 1" x 1/8" | Fiberglass |
| 14-2699* | 4" | Carbide Tip 20 Teeth | 1" x 7/64" | Thin Fiberglass, Plastic Laminates to 1/8" thick |
| 14-2700* | 4" | Carbide Tip 20 Teeth | 1" x 7/64" | Thicker Fiberglass, Plastic Laminates to 1/2" thick |
| 14-2710 | 4" | Carbide Tip 20 Teeth | 1" x 7/64" | Thin non-ferrous material (to approx. 1/8" thick) |
| 14-2711 | 4" | Carbide Tip 12 Teeth | 1" x 7/64" | Thicker non-ferrous material (to approx. 1/2" thick) |
| 14-2690* | 4" | Diamond Chip 60/80 Grit | 1" x 5/64" | Fiberglass |

^{*}CAUTION: These carbide chip and tip and diamond blades are not to be used on metallic materials.





14-1742

| Part Number | Diameter | Туре | Maximum Depth & Width of Cut | Recommended Use (Guidelines only) |
|-------------------|--------------|---------------------------|---------------------------------|--|
| Saw Blades - Dotc | o oscillatin | g saws with 3/8" arbor h | nole | |
| 14-1740* | 2" | Carbide Chip 36/80 Grit | 7/16" x 3/32" | Fiberglass |
| 14-1741* | 2" | Diamond Chip 40/60 Grit | 7/16" x 5/64" | Fiberglass, Carbon Composites |
| 14-1742 | 2 1/2" | Stainless Steel 124 Teeth | 9/16" x 3/64" | Wood, Uncured or Cured Composites, Aluminum, Plastic |
| 14-1746 | 2 1/2" | Flush Stainless 124 Teeth | 9/16" x 3/64" | Wood, Uncured or Cured Composites, Aluminum, Plastic |
| 14-1743 | 2 1/2" | Carbide 120 Teeth | 9/16" x 1/16" | Cured Graphic Composites |
| 14-1744 | 2 1/2" | Razor | 9/16" x 3/64" | Cardboard, Light Plastic |
| 14-1745 | 2 1/2" | Stainless Steel 120 Teeth | 9/16" x 3/64" | Confined Space |
| 14-1747 | 3" | Razor | 9/16" x 3/64" | Cardboard, Light Plastic |

*Use only for sawing non-metallic materials.



Vacuum Conversion Kits Dotco 12-27 series

To convert an existing Dotco front exhaust series 12-27 saw to Vacuum operation, order any of the conversion kits listed in the table. Refer to the Vacuum Ready models listed on page 101 as a guideline to selection. NOTE: When converting to vacuum, free speed of the tool will be reduced 20%.

| Part Number | Converts front exhaust to this configuration |
|-------------|--|
| 2704 | Option 1 – Porta Bag |
| 2705 | Option 2 – Floor Bag |
| 2729 | Option 3 – Vacuum System Adapter |

Dotco 12-42 series

To convert an existing Dotco front exhaust series 12-42 saw to Vacuum operation, order any of the conversion kits listed in the table. Refer to the Vacuum Ready models listed on page 102 as a guideline to selection. NOTE: When converting to vacuum, free speed of the tool will be reduced 20%.

| Part Number | Converts front exhaust to this configuration |
|-------------|--|
| 4131 | Option 1 – Porta Bag |
| 4132 | Option 2 – Floor Bag |
| 4133 | Option 3 – Vacuum System Adapter |
| | |

^{**}Slim blade for easy cutting of fiberglass, with minimum dust -36 grit on periphery and 80 grit on the sides.

Cleco

SC Series Triple Scaler

■ Piston Type





| Model Number | Bore | | Stroke | | Blows Per | Length | | Weight | |
|---------------------------|------|----|--------|----|-----------|--------|-----|--------|-----|
| | in. | mm | in. | mm | Minute | in. | mm | in. | mm |
| SC3A Series Triple Scaler | | | | | | | | | |
| SC 3A | 0.88 | 22 | 0.81 | 21 | 5200 | 13.3 | 338 | 7.9 | 3.6 |

GENERAL:

Air Inlet: 3/8" NPT Minimum Hose Size: 3/8"

Tool performance rated at 90 psi (620kPa) air pressure.

STANDARD:

Operating instructions & service manual

Cleco

F Series Riveters

- For driving 1/8"-1/4" (3-6mm) rivets
- Standard beehive retainer
- Built-in air regulator controls power output

| Spool valve for pred | ise spee | ea contro |)I | | | | | | | | |
|--------------------------|-----------|------------|----------|-----|-----------|------|------------------------|-----|------|------|------|
| Model Number | В | ore | Str | oke | Blows Per | | With Rivet ank Dia. | Ler | ngth | We | ight |
| Bee Hive Retainer | in. | mm | in. | mm | Minute | in. | mm | in. | mm | lbs. | kg |
| F Series Riveters - Roun | d Taper N | lose – Pis | tol Grip | | | | | | | | |
| F2-PT-RT-B | 0.56 | 14 | 2.0 | 52 | 3900 | .401 | 10.2 | 6.7 | 170 | 2.7 | 1.2 |
| F4-PT-RT-B | 0.56 | 14 | 4.0 | 102 | 1700 | .401 | 10.2 | 8.7 | 222 | 3.3 | 1.5 |

GENERAL:

Air Inlet: 1/4" NPTF:

Minimum Hose Size: 1/4"

Tool performance rated at 90 psi (620kPa) air pressure.

STANDARD EQUIPMENT:

Operating instructions & service manual

Refer to Page 7 for description of Rapid Select.

CH4-30-RD

18.4 8.4

Cleco

CH-30, CH4 Series Chipping Hammers

- Heavy duty for rugged use
- Ring valve hard hitting hammer
- Forged steel hammer
- Heat treated cylinder & piston for reduced wear
- Replaceable bushing

| Replaceable b | Replaceable bushing | | | | | | | | | | | | | |
|-------------------|---------------------|-------------------|--------|------|--------|----|-----------|------|------|---------|-----|--|--|--|
| Model Number | | | Bore | | Stroke | | Blows Per | Len | gth* | Weight* | | | | |
| Round Nose | Hex Nose | Туре | in. | mm | in. | mm | Minute | in. | mm | lbs. | kg | | | |
| CH-30 Series Chip | ping Hammers - | Pistol Grip | Handle | | | | | | | | | | | |
| CH-30-RD | CH-30-HX | Standard | 1 1/8 | 28.5 | 2 1/2 | 64 | 2200 | 17.7 | 450 | 15.0 | 6.8 | | | |
| CH-30-RD-QC | CH-30-HX-QC | Quick Change | 1 1/8 | 28.5 | 2 1/2 | 64 | 2200 | 17.7 | 450 | 15.0 | 6.8 | | | |
| CH4 Series Chippi | ng Hammers - 4 | Bolt Spade | Handle | | | | | | | | | | | |
| CH4-30-RD | | Standard | 1 1/8 | 28.5 | 2 1/2 | 64 | 2000 | 15.7 | 398 | 18.4 | 8.4 | | | |

*Less chisel

CH4-30-RD-QC

GENERAL:

Air Inlet: 3/8" NPT. Minimum Hose Size: 1/2" (12.7mm) Air Consumption CH-30: 31.5 cfm: CH4: 28.2 cfm Tool performance rated at 90 psi (620kPa) air pressure.

STANDARD EQUIPMENT:

2 1/2

Operating instructions & service manual

64

Refer to Page 7 for description of Rapid Select.

2000

15.7

398



| Model Number | Iype Minute | | | | Weig | Weight* | | | | |
|--|-------------|------|---------|------|------|---------|------|-----|------|-----|
| Round Nose | .,,,,, | in. | mm | in. | mm | Minute | in. | mm | lbs. | kg |
| B1 Series Needle Scalers – Lever Start | | | | | | | | | | |
| B1-CNB-LT-RD | Needle | 1.0 | 25 | 1.1 | 28 | 4600 | 15.0 | 381 | 6.3 | 2.9 |
| B1 Series Needle Sc | alers - L | ever | Start K | it** | | | | | | |
| B1-CNB-LT-RD-K | Needle | 1.0 | 25 | 1.1 | 28 | 4600 | 15.0 | 381 | 6.3 | 2.9 |

* Length and weight include needles.**Specs are for tool only GENERAL:

Air Inlet: 1/4" NPTF

Minimum Hose Size: 5/16"

Tool performance rated at 90 psi (620kPa) air pressure. Note: Kit includes tool, whip hose, extra set of needles, two chisels, extra chisel retainer, retainer parts and metal case. STANDARD EQUIPMENT:

Operating instructions & service manual

OPTIONAL EQUIPMENT:

Additional Accessories: Page 62

Refer to page 7 for description of Rapid Select.



Cleco

B1, BR Series Chisel Scalers

B1-CNB-LT-RD-K

- Built-in Chisel Retainer
- Lever & Push-Pull Start Models
- Chisel Type



| | Type | Bore Stroke Blows Per | | Length* | | Weight* | | | | |
|--|---------------|-----------------------|----|---------|----|---------|------|-----|------|-----|
| Model Number | Туре | in. | mm | in. | mm | Minute | in. | mm | lbs. | kg |
| B1 Series Chisel Scaler - Push | n-Pull Start | | | | | | | | | |
| B1-C-PT | Chisel | 1.0 | 25 | 1.1 | 28 | 4600 | 12.0 | 305 | 4.3 | 2.0 |
| B1 & BR Series Chisel Scalers | - Lever Start | | | | | | | | | |
| ₩₩₩ B1-C-LT | Chisel | 1.0 | 25 | 1.1 | 28 | 4600 | 10.3 | 262 | 4.3 | 2.0 |
| BR-C-LT | Chisel | 1.0 | 25 | 1.1 | 28 | 4200 | 10.4 | 264 | 4.3 | 2.0 |

*Length and weight does not include chisel

GENERAL:

Air Inlet: 1/4" NPTF Minimum Hose Size: 5/16"

Tool performance rated at 90 psi (620kPa) air pressure.

STANDARD EQUIPMENT:

Operating instructions & service manual

OPTIONAL EQUIPMENT:

Additional Accessories: Page 62

Refer to page 7 for description of Rapid Select.

28.5

Quick Change 1 1/8

DOTCO®

Rivet Shavers

Non-Reversible

| woder iv | lumber | Cutter | Speed | wei | gni | Len | gui |
|---------------|---------------|--------------|-----------|---------|---------|--------|------|
| Small Handle | Large Handle | Adjustment | rpm | lbs. | kgs | in. | mm |
| 14CF Series - | Pistol Grip - | 0.4 hp (0.30 | kW) – \ | vith St | abiliz | er | |
| 14CFS60-95 | | 0.0005 | | | | | |
| 14CF Series - | Pistol Grip - | 0.4 hp (0.30 | kW) − \ | vithou | t Stak | oilize | r |
| 14CFS60-98 | | 0.00025 | 29,000 | 2.3 | 1.0 | 8.2 | 210 |
| 14CN Series - | Pistol Grip - | 0.9 hp (0.67 | / kW) - 1 | with St | tabiliz | er | |
| | 14CNL60-95 | 0.0005 | 20,000 | 4.5* | 2.0* | 8.9* | 226* |
| | | 0.00025 | 20,000 | 4.5* | 2.0* | 8.9* | 226* |

^{*}For weight and length of large handle models, add 0.20 lb.(0.1kg)

Air Inlet: 1/4" NPT - Use 5/16" (7.9mm) I.D. Hose All tools performance rated @ 90psi (620 kPa) air pressure

STANDARD EQUIPMENT: Stabilizer and choice of skirt

EXTRA EQUIPMENT: Carbide Cutters & Extended Skirts: See table



| Cutter | | | Part Number | | | | | | | | | | | | |
|----------|---------|---------|-------------|---------|-------------------|----------|-------------------|---------|----------|-------------------|---------|----------|--|--|--|
| Diameter | Carbide | Sk | Skirts | | 1" Extended Skirt | | 4" Extended Skirt | | | 6" Extended Skirt | | | | | |
| in. | Cutter | Std. | Wide | Adapter | Skirt | Assembly | Adapter | Skirt | Assembly | Adapter | Skirt | Assembly | | | |
| 5/16 | _ | 14-4391 | 14-4401 | _ | - | | - | - | - | _ | - | - | | | |
| 3/8 | 14-4382 | 14-4392 | 14-4402 | - | - | 14-4532 | 14-4302 | 14-4312 | 14-4512 | - | 14-4372 | 14-4572 | | | |
| 7/16 | 14-4383 | 14-4393 | 14-4403 | 14-4323 | - | 14-4533 | 14-4303 | - | 14-4513 | 14-4363 | 14-4373 | 14-4573 | | | |
| 1/2 | 14-4384 | 14-4394 | 14-4404 | 14-4324 | 14-4334 | 14-4534 | - | - | 14-4514 | 14-4364 | 14-4374 | 14-4574 | | | |
| 9/16 | 14-4385 | 14-4395 | 14-4405 | - | - | - | - | - | - | - | - | - | | | |
| 5/8 | 14-4386 | 14-4396 | 14-4406 | - | - | - | 14-4306 | 14-4316 | 14-4516 | - | - | - | | | |
| 3/4 | 14-4387 | 14-4397 | - | - | - | - | - | - | - | - | - | - | | | |
| 1 | 14-4422 | 14-4410 | - | - | - | - | - | - | - | - | - | - | | | |
| 1-1/4 | _ | 14-4412 | _ | _ | _ | _ | _ | _ | _ | _ | _ | _ | | | |

DOTCO®

Shears & Scissors

| | A 44 4 | | 0 | tr | | | | |
|--------------------|-----------------|--------------|------------|------------------------------|------|---------|--------|-----|
| | Attach | nment | Capa | icity | | | | |
| Model Number | Standard | Scissor | Mild Steel | Other | Wei | | Length | |
| Rear Exhaust | Shear | Shear | Gauge | Materials* | lbs. | kgs | in. | mm |
| 14CF Series - | 0.4 hp (0 | .30 kW) | | | | | | |
| 14CFS93-99 | 14-1550 | | 18 | 1/16* | 2.2 | 1.0 | 8.0 | 200 |
| 14CFS93-98 | | 14-1650 | 18 | 1/16* | 2.4 | 1.1 | 9.8 | 250 |
| *Non-ferrous metal | s, plastics, fi | berglass, et | | EQUIPMEN | | | | |
| GENERAL: | Heo E/14" | (7.0mm) I.D | | se: See page ement cutter | | s for 1 | 4-155 | 0 |

Standard Sheer

Scissor Shear

Right: 14-1554

Left: 14-1553

Replacement cutter blades for 14-1650

Center: 14-1555

Blade: 14-1651

Side Knife: 14-1652

Air Inlet: 1/4" NPT – Use 5/16" (7.9mm) I.D.

All tools performance rated @ 90psi (620 kPa) air pressure

STANDARD EQUIPMENT: Shear attachment and cutter blades







DOTCO 12-20

DOTCO®

Nibblers

| Model Numb | oer | Capacity - Gauge | | Speed | Weight | | Length | | | | |
|--|-------------------|-------------------------------------|--------|---------|-------------|-----------|-----------|-----|--|--|--|
| Rear Exhau | st | Mild Steel SS | | spm | lbs. | kgs | in. | mm | | | |
| 12-20F Series – 0.6hp (0.45 kW) | | | | | | | | | | | |
| 12L2062-9 | 6 | 18 | - | 6 | 1.1 | 0.5 | 8.3 | 211 | | | |
| REPLACEME ACCESSORIE Extra Cost: | . S 14- | RTS AND 1752: Punch 1751: Die | For lo | model n | fety lever, | substitut | e "S" for | | | | |



DOTCO **Lint Pickers**



Front or Rear Exhaust

| Model | Number | Speed | We | ight* | Ler | ngth | Collet |
|---|----------------|--|---|--|----------|--------|--------|
| Front Exhaust | Rear Exhaust | rpm | ozs. | gr | in. | mm | Size |
| 12-10 Series - | 0.3 hp (0.22 k | W) – 300 S | Series (| Collet | | | |
| 12L1010-36 | | 20,000 | 12 | 269 | 4.8 | 122 | 1/4" |
| | 12L1031-36• | 20,000 | 13 | 340 | 5.5 | 140 | 1/4" |
| Rear Exh | ire . | EXT For "L" Coll Ove | rRA EQU lock-off s in model lets: See erhose (re- 229mm) F | IPMENT safety lev number. page 26 ar exhau | ver, sub | e page | |
| Applicable collet, co 6"(152mm) Picker R | | ###################################### | Refer to oid Select | Page 7 | | | n of |



DOTCO®

Hole Grinders

- High-speed drilling/grinding hardened alloys
- Fine cutting of thin walls sections
- Materials too fragile for conventional methods
- Use on lathes, grinders, mills or drill presses for straightline machining
- Insert in a boring head for offset jig grinding
- Mount permanently for special applications

| | Shank | Collet | Speed | Wei | ight | Approximate Dimensions (inches) | | | | | | | |
|------------------|-------------|--------|--------|------|------|---------------------------------|-----|-----|-----|-----|-----|-----|-----|
| Model Number | Dia. | Chuck | rpm | lbs. | kgs | "A" | "B" | "C" | "D" | "E" | "F" | "G" | "H" |
| 11-20 Series - 0 | .6 hp (0.45 | kW) | | | | | | | | | | | |
| 11Q2000 | 1/2" | 200 | 25,000 | 3 | 1.4 | 1.3 | 6.3 | 1.3 | 0.8 | 0.8 | 1.0 | 0.8 | - |

GENERAL:

1/4" NPT - Use 5/16" (7.9mm) I.D. Hose Air Inlet: Air Consumption: 11-10 Series – 12 cfm (0.34 m³/min) 11-20 Series - 20 cfm (0.57 m³/min)

All tools performance rated @ 90psi (620 kPa) air pressure

STANDARD EQUIPMENT:

11-10 series: 1/4" (308) collet, collet wrenches, push-pull valve, coupling, and nipple 11-20 series: 1/4" (208) collet, collet wrenches, push-pull valve, coupling, and nipple

Percussion Tool Accessories General Accessories



B1 Series Chisels (Safety Retainer Type)

| Туре | Cuttin | g Edge | Square S | Stock Size | Overall | Length | Code |
|----------------|--------|--------|----------|------------|---------|--------|--------|
| 1,700 | in. | mm | in. | mm | in. | mm | Number |
| Hardened Blank | _ | _ | 1/2 | 12.7 | 7 1/2 | 190 | 839052 |
| Hardened Blank | _ | _ | 1/2 | 12.7 | 12 | 305 | 839053 |
| Cold Chisel | 3/4 | 19 | 1/2 | 12.7 | 7 1/2 | 190 | 839051 |
| Cold Chisel | 3/4 | 19 | 1/2 | 12.7 | 12 | 305 | 839341 |
| Cold Chisel | 3/4 | 19 | 1/2 | 12.7 | 18 | 457 | 839335 |
| Cold Chisel | 1 1/2 | 38 | 1/2 | 12.7 | 8 | 203 | 839467 |
| Spoon Chisel | 1 3/8 | 35 | 1/2 | 12.7 | 7 1/4 | 184 | 839050 |
| Spoon Chisel | 1 3/8 | 35 | 1/2 | 12.7 | 12 | 305 | 839299 |
| Spoon Chisel | 1 3/8 | 35 | 1/2 | 12.7 | 18 | 457 | 839334 |
| Spoon Chisel | 1 | 25 | 1/2 | 12.7 | 7 1/4 | 184 | 839740 |



BR Series Chisels (Safety Retainer Type)

| Туре | Cuttin | Round S | tock Size | Overall | Code | | |
|-----------------|--------------|------------|-----------|---------|-------|-----|--------|
| 1,700 | in. | mm | in. | mm | in. | mm | Number |
| Blank | _ | - | 5/8 | 16 | 7 1/2 | 190 | 829173 |
| Long Wide Blade | 1 3/4 x 3/32 | 44.5 x 2.4 | 5/8 | 16 | 7 | 203 | 829165 |
| Cold | 3/4 x 3/32 | 19.1 x 2.4 | 5/8 | 16 | 8 1/2 | 216 | 829150 |
| Scaling | 1 1/4 x 3/32 | 31.8 x 2.4 | 5/8 | 16 | 9 | 229 | 829301 |
| Spoon | 1 3/8 x 3/32 | 34.9 x 2.4 | 5/8 | 16 | 7 1/2 | 190 | 829310 |
| | | | | | | | |



Overhose Assemblies

For use with Dotco series rear exhaust tools:



| | Overhose | Non-Overhose | Overh | ose Only | | Airho | se Only | |
|---|----------|----------------|------------|----------|------|------------|---------|------|
| Tool Series | and | to Overhose | Niconstran | | ngth | Niconstant | | igth |
| | Airhose | Conversion Kit | Number | ft. | m | Number | ft. | m |
| 10-04 | 45-0946 | | 45-0945 | 1.0 | 0.3 | 45-0948 | 5.0 | 1.5 |
| | 45-0953 | | 45-0955 | 2.0 | 0.6 | 45-0948 | 5.0 | 1.5 |
| | 45-0954 | | 45-0956 | 4.0 | 1.2 | 45-0948 | 5.0 | 1.5 |
| 12-03, 12-04 | 45-6013 | | 45-6003 | 1.0 | 0.3 | 45-0948 | 5.0 | 1.5 |
| 12-03, 12-04 | 45-6012 | | 45-6002 | 2.0 | 0.6 | 45-0948 | 5.0 | 1.5 |
| | 45-6000 | | 45-6002 | 4.0 | 1.2 | 45-0948 | 5.0 | 1.5 |
| | 45-0000 | | 45-6001 | 4.0 | 1.2 | 40-0940 | 3.0 | 1.3 |
| 10-10, 10-11, 10-12 | 45-1930 | | 45-1904 | 2.0 | 0.6 | 45-1409 | 8.0 | 2.4 |
| | 45-1931 | | 45-1901 | 4.0 | 1.2 | 45-1409 | 8.0 | 2.4 |
| | 45-1932 | | 45-1902 | 8.0 | 2.4 | 45-1409 | 8.0 | 2.4 |
| 12-10, 12-11, 12-12 | | 45-2783 | 45-2629 | 2.0 | 0.6 | 45-1408 | 8.0 | 2.4 |
| 12-13, 15LF, 15-14 | | 45-2784 | 45-2687 | 4.0 | 1.2 | 45-1408 | 8.0 | 2.4 |
| 12-13, 13L1, 13-14 | | 45-2785 | 45-2688 | 8.0 | 2.4 | 45-1408 | 8.0 | 2.4 |
| | | 40-2700 | 43-2000 | 0.0 | 2.4 | 40-1400 | 0.0 | 2.4 |
| 10-20, 10-21, 10-22 | | 45-2786 | 45-2629 | 2.0 | 0.6 | 45-1508 | 8.0 | 2.4 |
| 10-25, 10-26, 10-27 | | 45-2787 | 45-2687 | 4.0 | 1.2 | 45-1508 | 8.0 | 2.4 |
| 12-20, 12-21, 12-22 | | 45-2788 | 45-2688 | 8.0 | 2.4 | 45-1508 | 8.0 | 2.4 |
| 12-25, 12-26, 12-27, 12-28, 15LS, 15IN | | | | | | | | |
| 12-91 | | | 45-0974 | 4.0 | 1.2 | 01-9167 | 5.0 | 1.5 |
| 14CF | | | 45-2687 | 4.0 | 1.2 | 45-1508 | 8.0 | 2.4 |
| | | | | | | | | |
| 14CS | | | 45-2687 | 2.0 | 0.6 | 45-1408 | 8.0 | 2.4 |
| | | | 45-2687 | 4.0 | 1.2 | 45-1408 | 8.0 | 2.4 |
| | | | 45-2688 | 8.0 | 2.4 | 45-1408 | 8.0 | 2.4 |
| | | | 45-2688 | 8.0 | 2.4 | 45-1408 | 8.0 | 2.4 |
| 14CN | | | 45-2687 | 2.0 | 0.6 | 45-1508 | 8.0 | 2.4 |
| • | | | 45-2687 | 4.0 | 1.2 | 45-1508 | 8.0 | 2.4 |
| | | 1025687 | 45-2688 | 8.0 | 2.4 | 45-1508 | 8.0 | 2.4 |
| | | .02000. | 45-2688 | 8.0 | 2.4 | 45-1508 | 8.0 | 2.4 |



General Accessories General Accessories

Airline Filter and Lubricator





| Part | Description - | NPT | Air Flow | | Max. Pressure | |
|---------|---------------------|-----|----------|--------|---------------|-----|
| Number | Description | in. | SCFM | m³/min | psig | bar |
| 45-0211 | Filter w/cartridge* | 1/4 | 17 | 8.0 | 100 | 6.9 |
| 45-0212 | Filter cartridge | _ | _ | - | - | _ |
| 45-0201 | Lubricator** | 1/4 | 22 | 10 | 100 | 6.9 |
| 45-0301 | Lubricator** | 3/8 | 22 | 10 | 100 | 6.9 |

GENERAL: Use where inconvenient for standard filter or lubricator. * NOTE: Filter will not remove water.

** NOTE: One ounce reservoir good for an average eight hour shift.



Air Hoses

| Part | Hose I.D. | | Fittings | s (NPT) | Length | |
|---------|-----------|------|----------|---------|--------|-----|
| Number | in. | mm | in. | mm | ft. | m |
| A110026 | 3/16 | 4.7 | 1/8 | 3/8-24* | 6.0 | 1.8 |
| A139856 | 3/16 | 4.7 | 1/8 | 1/8 | 6.0 | 1.8 |
| 45-1307 | 3/16 | 4.7 | 1/8 | 1/4 | 7.0 | 2.1 |
| 45-1408 | 1/4 | 6.4 | 1/4 | 1/4 | 8.0 | 2.4 |
| 45-1409 | 1/4 | 6.4 | 1/8 | 1/4 | 8.0 | 2.4 |
| 45-1508 | 5/16 | 7.9 | 1/4 | 1/4 | 8.0 | 2.4 |
| 45-1610 | 3/8 | 9,5 | 3/8 | 3/8 | 10 | 3.0 |
| 45-1810 | 1/2 | 12.7 | 3/8 | 1/2 | 10 | 3.0 |
| 45-1812 | 1/2 | 12.7 | 1/2 | 1/2 | 12 | 3.7 |
| 45-1825 | 1/2 | 12.7 | 1/2 | 1/2 | 25 | 7.6 |

GENERAL: 3/16" & 1/4" hoses have braided covers, all others have neoprene covers.

* NOTE: 3/8"-24 is a straight thread



Activeswivel

| Part No. | NPT | Air F | low | Max. P | ressure | We | ight |
|----------|-----|-------|--------|--------|---------|------|------|
| Part NO. | in. | SCFM | m³/min | psig | bar | lbs. | kg |
| SW-102 | 1/4 | 25 | 7.1 | 150 | 10.4 | 0.20 | 0.09 |
| SW-103 | 3/8 | 45 | 12.7 | 150 | 10.4 | 0.40 | 0.18 |
| SW-104 | 1/2 | 65 | 18.4 | 150 | 10.4 | 0.80 | 0.36 |
| SWR-102* | 1/4 | 25 | 7.1 | 150 | 10.4 | 0.25 | 0.11 |

* NOTE: Equipped with built-in flow regulator..

Swivel Hose Couplings

| Part Number | NPT in. |
|-------------|---------|
| A20744 | 1/4 |
| A20741 | 3/8 |
| A20764 | 1/2 |
| | |



Air Pressure Gage Kit

| Part Number | Description |
|-------------|--------------------------|
| A13157 | Gage, needle, cap & case |



Quick Disconnect Fittings

| | | | _ | | |
|--|-------|---------|--------------|---------|--|
| Fitting Type* | NPT | | Nominal Size | | |
| ritting Type | | 1/4″ | 3/8″ | 1/2″ | |
| Coupler (male NPT) | | | | | |
| | 1/8 | 45-0710 | - | - | |
| | 1/4 | 45-0711 | 45-0713 | _ | |
| | 3/8 | 45-0712 | - | - | |
| | 1/2 | - | - | 45-0717 | |
| Coupler (female NP | T) | | | | |
| | 1/4 | - | - | _ | |
| | 3/8 | 45-0732 | 45-0734 | 45-0736 | |
| Nipple (male NPT) | | | | | |
| | 1/8 | 45-0720 | - | - | |
| | 1/4 | - | 45-0724 | _ | |
| | 3/8 | 45-0722 | 45-0725 | 45-0726 | |
| | 1/2 | - | - | 45-0727 | |
| Nipple (female NPT) | | | | | |
| | 1/4 | - | 45-0744 | - | |
| Control of the last | 3/8 | 45-0742 | 45-0745 | 45-0746 | |
| The same of the sa | 1/2 | - | - | 45-0747 | |
| Nipple (with hose barbs) | | | | | |
| -t-Milesonous | 1/4** | 45-0748 | - | - | |
| 474 | 1/2** | - | - | 45-0753 | |

- * NOTE: Nipples of one size will not fit couplers of another size.
- ** NOTE: Indicates inside diameter of hose.

NOTE: 1/4" nominal will pass 49 cfm free air @ 90 psi, but pressure drop exceeds 10 psi with air flow over 30 cfm.

3/8" nominal will pass 90 cfm free air @ 90 psi, but pressure drop exceeds 10 psi with air flow over 53 cfm.

1/2" nominal will pass 168 cfm free air @ 90 psi, but pressure drop exceeds 10 psi with air flow over 109 cfm.

Steel Handle Bushings

| Part Number | Size | |
|-------------|----------------------------|--|
| 881276 | *1/4 in. MPT x 1/4 in. FPT | |
| 841554 | †1/4 in. MPT x 1/4 in. FPT | |
| 841553 | 3/8 in. MPT x 1/4 in. FPT | |
| 841552 | 3/8 in. MPT x 3/8 in. FPT | |

Light duty for rotary tools

† Heavy duty for percussion tools.



Lubricants

| Part Number | Size | Description | M.S.D.S. No. |
|-------------|---------------|-----------------------|--------------|
| Oils | | | |
| 540397 | 1 qt. plastic | Air line oil | CPT-153 |
| 533485 | 1 gal. metal | Air line oil | CPT-153 |
| 536333 | 1 gal. metal | High film strength | CPT-154 |
| 45-0918 | 1 qt. plastic | Air line oil (Dotco) | CPT-155 |
| 45-0919 | 1 gal metal | Air line oil (Dotco) | CPT-155 |
| 539317 | 1 qt. plastic | Hydraulic oil (Pulse) | CPT-157 |
| Greases | | | |
| 513156 | 18 oz. can | Teflon grease | CPT-145 |
| 45-0983 | 2 oz. tube | Dotco gear grease | CPT-147 |
| 45-0980 | 2 oz. tube | Dotco gear lube | CPT-148 |

NOTE: Under normal conditions of use, lubrication products sold separately for or used within these tools should not cause an exposure hazard. Refer to the Material Safety Data Sheet (M.S.D.S.) for Safety and Disposal information. M.S.D.S. sheets shown in the chart are available upon request from CooperTools.



Service Tools

1006443

"T" Wrenches

| | i wichen | ,3 |
|----|---------------------|---|
| ſ | 1021202 | 3/16" Hex socket screws |
| I | To remove and repla | ace hex socket screws in tool housings. |
| I | To romovo una ropio | ion non occine conomo in toch negonigo. |
| l | | <u> </u> |
| ij | | |
| ı | | |
| ı | Hex Key Wre | anches |
| 1 | TICK ICCY WITC | HUHUS |
| ١ | 1008860 | 1/8" |

Torx Torque Adjustment Keys

3/16"

| 535508 | H16/H30 | series | too |
|--------|---------|--------|-----|

Open End Wrenches

| 1006626 | 3/6" & 5/16" |
|---------|--------------------------|
| 1011691 | 7/16" |
| 1014471 | 1/2" |
| 1004958 | 9/16" & 1-33/64" Hex Box |
| 1014472 | 11/16" |
| 1010911 | 7/8" |
| 1016694 | 1-1/8" |

Average dBA Reading of Tools at Free Speed

| Dotco Series Tools | dBA* | Dotco Series Tools | dBA* |
|--------------------|---------|---------------------------|-------|
| 10-04 | 75 - 78 | 12-28 | 75-85 |
| 10-41 | 77 - 82 | 12-31 | 79-84 |
| 10-43 | 83 | 12-40 | 83 |
| 10-56 | 84 | 12-41 | 77-82 |
| 10-58 | 86 | 12-42 | 79 |
| 10-90 | 75 | 12-51 | 78 |
| 10-95 | 74 | 12-53 | 78 |
| 11-43 | 83 | 12-91 | 68 |
| 12-03 | 78 | 14CF | 77 |
| 12-04 | 78 | 15-14 | 77 |
| 12-05 | 80 | 15-20 | 78 |
| 12-10 | 78-83 | 15-29 | 78 |
| 12-11 | 86 | 15CN | 80 |
| 12-12 | 77-84 | 15CN (Euro) | 74 |
| 12-13 | 78-83 | 15CS | 78 |
| 12-18 | 78 | 15CS (Euro) | 72 |
| 12-20 | 77-85 | 15LF | 78 |
| 12-21 | 77-85 | 15LN | 82 |
| 12-22 | 83 | 15LS | 80 |
| 12-23 | 84 | 56CN | 84 |
| 12-25 | 75-84 | 56CS | 82 |
| 12-26 | 76-82 | 56CT | 78 |
| 12-27 | 76-85 | 15Z | 66-67 |



Snap Ring Pliers

1007488 External sizes 25 thru 87 1008702 External sizes 37 thru 93



Millimeter - Decimal - Fraction

| mm | Dec. | in. | mm | Dec. | in. | mm | Dec. | in. | mm | Dec. | in. | mm | Dec. | in.m |
|-----------------------|------------------------|-------|-----------------------|------------------------|--------|-------------------------|------------------------|-------|-------------------------|------------------------|-------|-------------------------|------------------------|---------|
| 0.100 | .0039 | | 5.159 | .2031 | 13/64 | 10.200 | .4016 | | 15.300 | .6024 | | 20.300 | .7992 | |
| 0.200 | .0079 | | 5.200 | .2047 | | 10.300 | .4055 | 12/22 | 15.400 | .6063 | 20//4 | 20.400 | .8031 | |
| 0.300 0.397 | .0118 . 0156 | 1/64 | 5.300 5.400 | .2087 .2126 | | 10.319 10.400 | . 4063 .4094 | 13/32 | 15.478 15.500 | . 6094 .6102 | 39/64 | 20.500 20.600 | .8071 .8110 | |
| 0.400 | .0157 | 1/04 | 5.500 | .2165 | | 10.400 | .4134 | | 15.600 | .6142 | | 20.638 | .8125 | 13/16 |
| 0.500 | .0197 | | 5.556 | .2188 | 7/32 | 10.600 | .4173 | | 15.700 | .6181 | | 20.700 | .8150 | |
| 0.600 | .0236 | | 5.600 | .2205 | | 10.700 | .4219 | | 15.800 | .6220 | | 20.800 | .8189 | |
| 0.700 | .0276 | | 5.700 | .2244 | | 10.716 | .4219 | 27/64 | 15.875 | .6250 | 5/8 | 20.900 | .8228 | |
| 0.794 | .0313 | 1/32 | 5.800 | .2283 | | 10.800 | .4252 | | 15.900 | .6250 | | 21.000 | .8268 | |
| 0.800 | .0315 | | 5.900 | .2323 | | 10.900 | .4291 | | 16.000 | .6299 | | 21.034 | .8182 | 53/64 |
| 0.900 | .0354 | | 5.953 | .2344 | 15/64 | 11.000 | .4331 | | 16.100 | .6339 | | 21.100 | .8307 | |
| 1.000 1.100 | .0394 .0433 | | 6.000 6.100 | .2362 .2402 | | 11.100 11.113 | .4370 . 4375 | 7/16 | 16.200 16.272 | .6378 . 6406 | 41/64 | 21.200 21.200 | .8307 .8346 | |
| 1.191 | .0455 | 3/64 | 6.200 | .2441 | | 11.200 | .4409 | 7710 | 16.300 | .6417 | 41/04 | 21.300 | .8386 | |
| 1.200 | .0472 | 5, 5, | 6.300 | .2480 | | 11.300 | .4449 | | 16.400 | .6457 | | 21.400 | .8425 | |
| 1.300 | .0512 | | 6.350 | .2500 | 1/4 | 11.400 | .4488 | | 16.500 | .6496 | | 21.431 | .8438 | 27/32 |
| 1.400 | .0551 | | 6.400 | .2520 | | 11.500 | .4528 | | 16.600 | .6535 | | 21.500 | .8465 | |
| 1.500 | .0591 | | 6.500 | .2559 | | 11.509 | .4531 | 29/64 | 16.669 | .6563 | 21/32 | 21.600 | .8504 | |
| 1.588 | .0625 | 1/16 | 6.600 | .2598 | | 11.600 | .4567 | | 16.700 | .6575 | | 21.700 | .8543 | |
| 1.600 | .0630 | | 6.700 | .2638 | 47//4 | 11.700 | .4606 | | 16.800 | .6614 | | 21.800 | .8583 | FF (0.4 |
| 1.700 1.800 | .0669 .0709 | | 6.747 6.800 | . 2656 .2677 | 17/64 | 11.800 11.900 | .4646 .4685 | | 16.900 17.000 | .6654 .6693 | | 21.828 21.900 | . 8594 .8622 | 55/94 |
| 1.900 | .0748 | | 6.900 | .2077 | | 11.906 | .4688 | 15/32 | 17.066 | .6719 | 43/64 | 22.000 | .8661 | |
| 1.984 | .0781 | 5/64 | 7.000 | .2756 | | 12.000 | .4724 | 10/02 | 17.100 | .6732 | 10/01 | 22.100 | .8701 | |
| 2.000 | .0878 | | 7.100 | .2795 | | 12.100 | .4764 | | 17.200 | .6772 | | 22.200 | .8740 | |
| 2.100 | .0827 | | 7.144 | .2813 | 9/32 | 12.200 | .4803 | | 17.300 | .6811 | | 22.225 | .8750 | 7/8 |
| 2.200 | .0866 | | 7.200 | .2835 | | 12.300 | .4843 | | 17.400 | .6850 | | 22.300 | .8780 | |
| 2.300 | .0906 | | 7.300 | .2874 | | 12.303 | .4844 | 31/64 | 17.463 | .6875 | 11/16 | 22.400 | .8819 | |
| 2.381 | .0938 | 3/32 | 7.400 | .2913 | | 12.400 | .4882 | | 17.500 | .6890 | | 22.500 | .8858 | |
| 2.400 | .0945 | | 7.500 | .2953 | 10// 1 | 12.500 | .4921 | | 17.600 | .6929 | | 22.600 | .8898 | F7// 4 |
| 2.500 2.600 | .0984 .1024 | | 7.541 | . 2969 .2992 | 19/64 | 12.600 12.700 | .4961 . 5000 | 1/2 | 17.700 17.800 | .6968 .7008 | | 22.622 22.700 | .8906 .8937 | 57/64 |
| 2.700 | .1024 | | 7.600 7.700 | .3031 | | 12.700 | .5039 | 1/2 | 17.859 | .7008 | 45/64 | 22.700 | .8976 | |
| 2.778 | .1094 | 7/64 | 7.800 | .3071 | | 12.900 | .5079 | | 17.900 | .7047 | 10/01 | 22.900 | .9016 | |
| 2.800 | .1102 | | 7.900 | .3110 | | 13.000 | .5118 | | 18.000 | .7087 | | 23.000 | .9055 | |
| 2.900 | .1142 | | 7.938 | .3125 | 5/16 | 13.097 | .5156 | 33/64 | 18.100 | .7126 | | 23.019 | .9063 | 29/32 |
| 3.000 | .1181 | | 8.000 | .3150 | | 13.100 | .5157 | | 18.200 | .7165 | | 23.100 | .9094 | |
| 3.100 | .1220 | | 8.100 | .3189 | | 13.200 | .5197 | | 18.256 | .7188 | 23/32 | 23.200 | .9134 | |
| 3.175 | .1250 | 1/8 | 8.200 | .3228 | | 13.300 | .5236 | | 18.300 | .7205 | | 23.300 | .9173 | |
| 3.200 | .1260 | | 8.300 | .3268 | 21//4 | 13.400 | .5276 | 17/22 | 18.400 | .7244 | | 23.400 | .9213 | F0// 4 |
| 3.300 3.400 | .1299 .1339 | | 8.334 8.400 | . 3281 .3307 | 21/64 | 13.494 13.500 | . 5313 .5315 | 17/32 | 18.500 18.600 | .7283 .7323 | | 23.416 23.500 | .9219 .9252 | 59/64 |
| 3.500 | .1378 | | 8.500 | .3346 | | 13.600 | .5354 | | 18.653 | .7344 | 47/64 | 23.600 | .9291 | |
| 3.572 | .1406 | 9/64 | 8.600 | .3386 | | 13.700 | .5394 | | 18.700 | .7362 | | 23.700 | .9331 | |
| 3.600 | .1417 | | 8.700 | .3425 | | 13.800 | .5433 | | 18.800 | .7402 | | 23.800 | .9370 | |
| 3.700 | .1457 | | 8.731 | .3438 | 11/32 | 13.891 | .5469 | 35/64 | 18.900 | .7441 | | 23.900 | .9409 | |
| 3.800 | .1496 | | 8.800 | .3465 | | 13.900 | .5472 | | 19.000 | .7480 | | 24.000 | .9449 | |
| 3.900 | .1535 | | 8.900 | .3504 | | 14.000 | .5512 | | 19.050 | .7500 | 3/4 | 24.100 | .9488 | |
| 3.969 | .1563 | 5/32 | 9.000 | .3543 | | 14.100 | .5551 | | 19.100 | .7520 | | 24.200 | .9528 | (1)// |
| 4.000 4.100 | .1575 .1624 | | 9.100 9.128 | .3583 . 3594 | 23/64 | 14.200 14.288 | .5591 . 5625 | 9/16 | 19.200 19.300 | .7559 .7598 | | 24.209 24.300 | . 9531 .9567 | 61/64 |
| 4.100 | .1654 | | 9.200 | .3622 | 23/04 | 14.200 | .5630 | 7/10 | 19.400 | .7638 | | 24.400 | .9606 | |
| 4.300 | .1693 | | 9.300 | .3661 | | 14.400 | .5669 | | 19.447 | .7656 | 49/64 | 24.500 | .9646 | |
| 4.366 | .1719 | 11/64 | 9.400 | .3701 | | 14.500 | .5709 | | 19.500 | .7677 | | 24.600 | .9685 | |
| 4.400 | .732 | | 9.500 | .3740 | | 14.600 | .5748 | | 19.600 | .7717 | | 24.606 | .9688 | 31/32 |
| 4.500 | .1772 | | 9.525 | .3750 | 3/8 | 14.684 | .5781 | 37/64 | 19.700 | .7756 | | 24.700 | .9724 | |
| 4.600 | .1811 | | 9.600 | .3780 | | 14.700 | .5787 | | 19.800 | .7795 | | 24.800 | .9764 | |
| 4.700 | .1850 | 2/1/ | 9.700 | .3819 | | 14.800 | .5827 | | 19.844 | .7813 | 25/32 | 24.900 | .9803 | |
| 4.763 4.800 | . 1875 .1890 | 3/16 | 9.800 9.900 | .3858 .3898 | | 14.900 15.000 | .5866 .5906 | | 19.900 20.000 | .7835 .7874 | | 25.000 25.003 | .9843 . 9844 | 63/64 |
| 4.800 | .1890 | | 9.900 | .3902 | 25/64 | 15.000 | .5906 | 19/32 | 20.000 | .7913 | | 25.100 | .9844 | 03/04 |
| 5.000 | .1969 | | 10.000 | .3937 | 20/07 | 15.100 | .5945 | 17732 | 20.100 | .7953 | | 25.100 | .9921 | |
| 5.100 | .2008 | | 10.100 | .3976 | | 15.200 | .5984 | | 20.241 | .7969 | 51/64 | 25.300 | .9961 | |
| | | | | | | | | | | | | 25.400 | 1.000 | 1 |

| | Torque Conversion – In. Lbs. (Nm) | | | | | |
|-----|-----------------------------------|-----|------|-----|------|--|
| ln. | Nm | ln. | Nm | ln. | Nm | |
| 5 | 0.6 | 50 | 5.7 | 140 | 15.8 | |
| 10 | 1.1 | 60 | 6.8 | 150 | 17.0 | |
| 15 | 1.7 | 70 | 7.9 | 160 | 18.1 | |
| 20 | 2.3 | 80 | 9.0 | 170 | 19.2 | |
| 25 | 2.8 | 90 | 10.2 | 180 | 20.3 | |
| 30 | 3.4 | 100 | 11.3 | 190 | 21.5 | |
| 35 | 4.0 | 110 | 12.4 | 200 | 22.6 | |
| 40 | 4.5 | 120 | 13.6 | | | |
| 45 | 5.1 | 130 | 14.7 | | | |

| Torque Conversion - Ft. Lbs. (Nm) | | | | | | |
|-----------------------------------|------|----------|-------|----------|-------|--|
| Ft. Lbs. | Nm | Ft. Lbs. | Nm | Ft. Lbs. | Nm | |
| 1 | 1.36 | 43 | 58.3 | 85 | 115.3 | |
| 2 | 2.7 | 44 | 60.0 | 86 | 117.0 | |
| 3 | 4.1 | 45 | 61.0 | 87 | 118.0 | |
| 4 | 5.4 | 46 | 62.4 | 88 | 119.3 | |
| 5 | 6.8 | 47 | 63.7 | 89 | 121.0 | |
| 6 | 8.1 | 48 | 65.1 | 90 | 122.0 | |
| 7 | 9.5 | 49 | 66.4 | 91 | 123.4 | |
| 8 | 10.9 | 50 | 67.8 | 92 | 125.0 | |
| 9 | 12.2 | 51 | 69.2 | 93 | 126.1 | |
| 10 | 13.6 | 52 | 70.5 | 94 | 127.5 | |
| 11 | 14.9 | 53 | 71.9 | 95 | 129.0 | |
| 12 | 16.3 | 54 | 73.2 | 96 | 130.2 | |
| 13 | 17.6 | 55 | 74.6 | 97 | 131.5 | |
| 14 | 19.0 | 56 | 75.9 | 98 | 133.0 | |
| 15 | 20.3 | 57 | 77.3 | 99 | 134.2 | |
| 16 | 21.7 | 58 | 78.7 | 100 | 135.6 | |
| 17 | 23.1 | 59 | 80.0 | 110 | 149.2 | |
| 18 | 24.4 | 60 | 81.4 | 115 | 156.0 | |
| 19 | 25.8 | 61 | 82.7 | 120 | 163.0 | |
| 20 | 27.1 | 62 | 84.1 | 125 | 170.0 | |
| 21 | 28.5 | 63 | 85.4 | 130 | 176.3 | |
| 22 | 29.8 | 64 | 86.8 | 135 | 183.1 | |
| 23 | 31.2 | 65 | 88.1 | 140 | 190.0 | |
| 24 | 32.5 | 66 | 90.0 | 145 | 197.0 | |
| 25 | 33.9 | 67 | 90.9 | 150 | 203.4 | |
| 26 | 35.3 | 68 | 92.2 | 155 | 210.2 | |
| 27 | 36.6 | 69 | 93.6 | 160 | 217.0 | |
| 28 | 38.0 | 70 | 94.9 | 165 | 224.0 | |
| 29 | 39.3 | 71 | 96.3 | 170 | 231.0 | |
| 30 | 40.7 | 72 | 97.6 | 175 | 237.3 | |
| 31 | 42.0 | 73 | 99.0 | 180 | 244.1 | |
| 32 | 43.4 | 74 | 100.3 | 185 | 251.0 | |
| 33 | 44.8 | 75 | 102.0 | 190 | 258.0 | |
| 34 | 46.1 | 76 | 103.1 | 195 | 264.4 | |
| 35 | 47.5 | 77 | 104.4 | 200 | 271.2 | |
| 36 | 48.8 | 78 | 105.8 | 225 | 305.1 | |
| 37 | 50.2 | 79 | 107.1 | 250 | 339.0 | |
| 38 | 52.0 | 80 | 108.5 | 275 | 373.0 | |
| 39 | 52.9 | 81 | 110.0 | 300 | 407.0 | |
| 40 | 54.2 | 82 | 111.2 | 350 | 475.0 | |
| 41 | 55.6 | 83 | 112.6 | 400 | 542.4 | |
| 42 | 57.0 | 84 | 114.0 | | | |

| _ | | | | | | |
|---------------------------|---------------|-------------|--|--|--|--|
| Torque Conversion factors | | | | | | |
| To Convert | Into | Multiply By | | | | |
| Inch Pounds | Foot Pounds | 0.0835 | | | | |
| Inch Pounds | Newton meters | 0.1130 | | | | |
| Inch Pounds | Kg-meters | 0.0115 | | | | |
| Inch Pounds | Kg-Cm | 1.1519 | | | | |
| Foot Pounds | Inch Pounds | 12.000 | | | | |
| Foot Pounds | Newton meters | 1.3560 | | | | |
| Foot Pounds | Kg-meters | 0.1382 | | | | |
| Foot Pounds | Kg-Cm | 13.8240 | | | | |
| Newton Meters | Inch Pounds | 8.8440 | | | | |
| Newton Meters | Foot Pounds | 0.7370 | | | | |
| Newton Meters | Kg-meters | 0.1020 | | | | |
| Newton Meters | Kg-Cm | 10.2000 | | | | |
| Kg meters | Inch Pounds | 86.8100 | | | | |
| Kg meters | Foot Pounds | 7.2340 | | | | |
| Kg meters | Newton-meters | 9.8040 | | | | |
| Kg Cm | Inch Pounds | 0.8681 | | | | |
| Kg Cm | Foot Pounds | 0.0723 | | | | |
| Kg Cm | Newton-meters | 0.0980 | | | | |

| Miscellaneous Conversion Factors | | | | | | |
|----------------------------------|-------------|-------------|--|--|--|--|
| To Convert | Into | Multiply By | | | | |
| Inches | Millimeters | 25.4000 | | | | |
| Millimeters | Inches | 0.0394 | | | | |
| Pounds | Kilograms | 0.4536 | | | | |
| Kilograms | Pounds | 2.2050 | | | | |
| psi | bar | 0.069 | | | | |
| bar | psi | 14.5 | | | | |

| Air Pressure Conversion | | | | | |
|-------------------------|------|-------|--|--|--|
| PSI | kPa* | Bar** | | | |
| 85 | 586 | 5.9 | | | |
| 90 | 620 | 6.2 | | | |
| 95 | 655 | 6.6 | | | |
| 100 | 690 | 6.9 | | | |
| 125 | 860 | 8.6 | | | |

<sup>Preferred: Approximate to the nearest 5 kPa.
** Approximate to the nearest 0.5 Bar.</sup>



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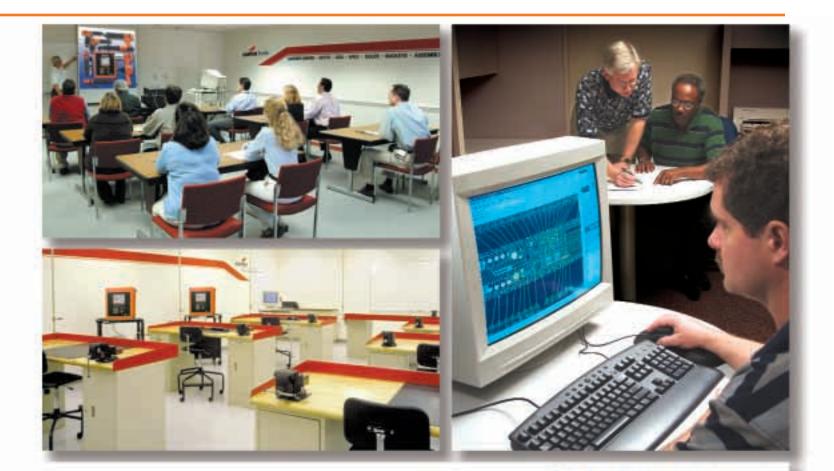
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